

## 396-6612Y1

## 250 Gallon Fendt Momentum Tank Support Retrofit Kit Installation Instructions

Kit Number: 530-04-200100

Kit Description: 250 Gallon Fendt Momentum Tank Support Retrofit Kit



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	430-6593Y1-BK	Fendt Momentum 250 Gallon Tank Saddle Cross Bar	1
2	430-6590Y1-BK	Fendt Momentum 250 Gallon Tank Saddle Cross Bar Bolt Plate	2
3	330-06	3/8" Flat Washer	4
4	330-08	1/2" Flat Washer	4
5	300-080308-5	1/2" x 3-1/2" Hex Head Bolt—G5	4
6	300-060108-5	3/8" x 1-1/2" Hex Head Bolt—G5	4
7	323-08	1/2" Serrated Flange Nut	4
8	323-06	3/8" Serrated Flange Nut	4

Revised: 6/4/2024



## Step by Step Instructions

- 1. Using the provided 3/8" Hardware, loosely fasten the 6590Y1 bolt plate brackets to the existing saddles using the holes shown.
- 2. Place the 6593Y1 crossbar into the bolt plate brackets and loosely fasten using the provided 1/2" hardware. You may have to loosen your saddle u-bolts and tank straps to move the saddles in or out based on the initial installation.
- 3. Repeat the steps on the opposite side of the tank.
- 4. Tighten all 3/8" mounting hardware, followed by the 1/2" crossbar hardware.

