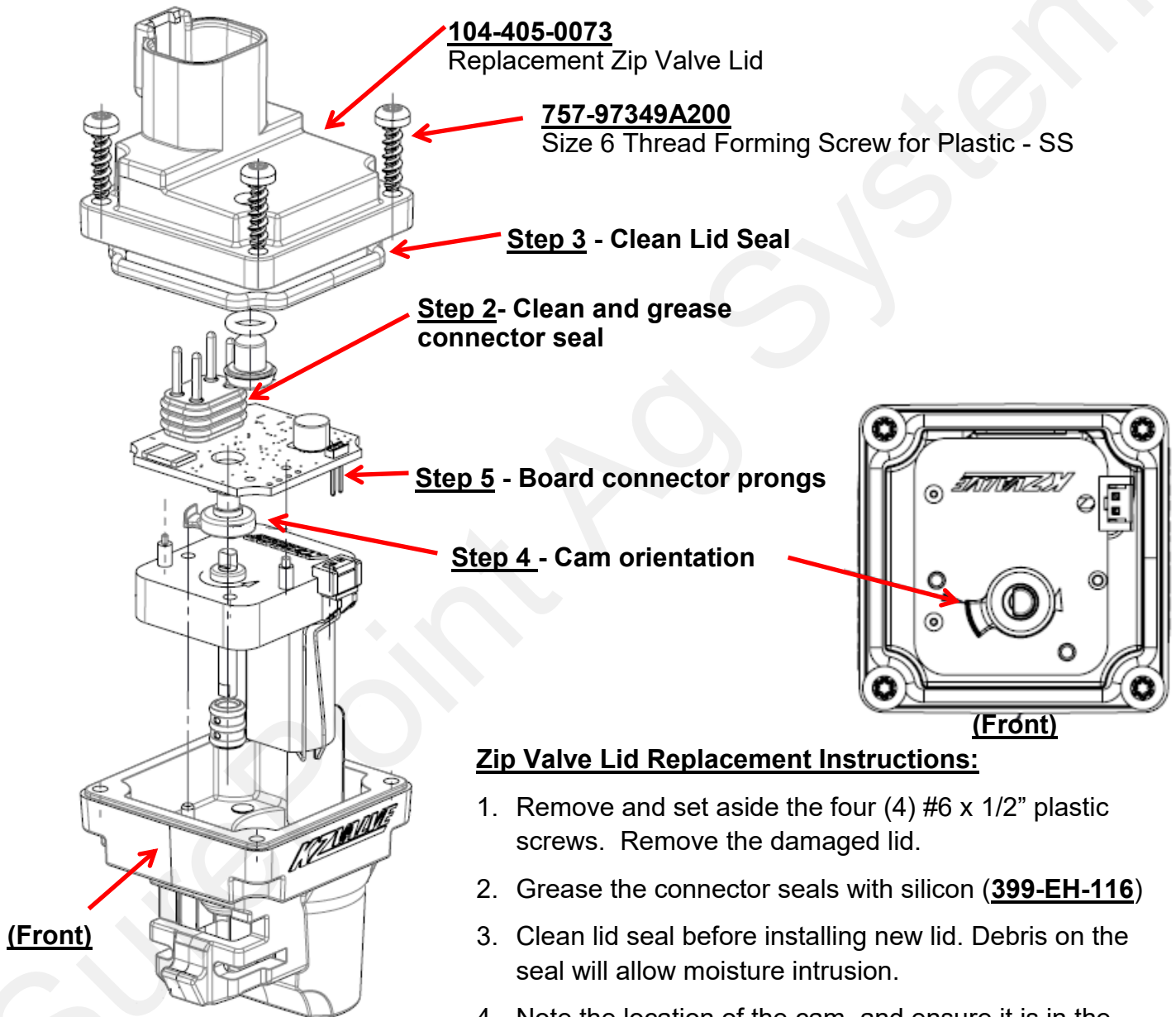




396-5546Y1

Zip Valve Lid Replacement & Parts Diagram



Zip Valve Lid Replacement Instructions:

1. Remove and set aside the four (4) #6 x 1/2" plastic screws. Remove the damaged lid.
2. Grease the connector seals with silicon (**399-EH-116**)
3. Clean lid seal before installing new lid. Debris on the seal will allow moisture intrusion.
4. Note the location of the cam, and ensure it is in the proper orientation before installing the lid/PCB assembly.
5. Take care to ensure the two connector prongs on the PCB are inserted correctly as they are easily bent.
6. Finally, tighten the new lid with the #6 x 1/2" screws to 12/13 in-lbs. Do not overtighten or the body will crack or strip and the entire valve will need replaced.

**Actuator Housing Style may vary*