





# Installation Instructions

1. Use a hole saw to drill a hole in the tank for the bung installation in the desired location. Keep in mind tank sloshing or low spots may cause unwanted leaking.  
*Note: A 3/4" bung requires a 1-3/4" hole saw and a 1" bung requires a 2-1/4" hole saw.*
2. Tighten the reverse threads on the tank bung with the nut on the inside as shown.
3. Use pipe thread sealant and thread the 3/4" MPT x 3/4" Hose Barb—90 Degree fitting into the tank bung.
4. Push the 3/4" hose onto the hose barb and tighten with hose clamps.
5. Route the overflow hose away from equipment, toolbar, row units, etc. in a noticeable location and fasten using zip ties.

*Note: To prevent damage to the system or nuisance trailer plugging, vacuum the tank after installation to remove plastic debris.*

