

# 396-2894Y1 <br> John Deere 2410C <br> 15' Main Frame/40'-0" or 42'-3" 12" Row Spacing <br> 400 \& 500 Gallon Elliptical Tank Mounting Instructions 

Kit Number: 528-01-450150 (400 Gallon Tank)


Kit Number: 528-01-450160 (500 Gallon Tank)


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## Parts List and Exploded View

## Kit Number: 528-01-450150 (400 Gallon Tank)

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| :---: | :--- | :--- | :---: |
| 1 | $420-2835$ Y1 | JD $2410 \mathrm{C}-400 / 500$ Gal Tank Stand | 2 |
| 2 | $421-1333 A 2$ | 400 Gallon Elliptical Cradle | 1 |
| 3 | $727-01-H E 00400$ | Elliptical Tank -400 Gallon | 1 |
| 4 | $380-1033$ | $3 / 4 " \times 4$ " $\times 8-1 / 2 "$ Square Bend U-Bolt | 8 |
| 5 | $300-100800-5$ | $5 / 8^{\prime \prime} \times 8$ " Bolt G5 | 10 |
| 6 | $323-10$ | $5 / 8^{\prime \prime}$ Flange Nut | 10 |
| 7 | $525-3000$ | $3 "$ Tank Strap Kit for 400 - 1000 gal tank (one strap per kit) | 2 |



## Parts List and Exploded View

## Kit Number: 528-01-450160 (500 Gallon Tank)

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| :---: | :---: | :---: | :---: |
| 1 | 420-2835Y1 | JD 2410C - 400/500 Gal Tank Stand | 2 |
| 2 | 421-1329A2 | 500 Gallon Elliptical Cradle | 1 |
| 3 | 727-01-HE00500SYSS | Elliptical Tank - 500 Gallon - Yellow | 1 |
| 4 | 380-1033 | 3/4" $\times 4$ " x 8-1/2" Square Bend U-Bolt | 8 |
| 5 | 300-100800-5 | 5/8" x 8" HCS G5 | 10 |
| 6 | 323-10 | 5/8" Flange Nut | 10 |
| 7 | 525-3000 | 3" Tank Strap Kit for 400-1000 gal tank (one strap per kit) | 2 |



## Step by Step Instructions

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1. Mount the Front Tank Stand (420-2835Y1) with the supplied Square Bend U-bolts (380-1033) as shown in picture above. Refer to 'Detail A' below for approximate locations of where Tank Stand needs to be mounted per specific Tank Kit. Make sure the slotted holes on the top of the Tank Stand are toward the Rear of the Implement. Do not fully tighten U-bolts to allow for adjustment in Step 3.
2. Mount the Rear Tank Stand (420-2835Y1) with the supplied Square Bend U-bolts (380-1033) as shown in picture above. Refer to 'Detail A' below for approximate locations of where Tank Stand needs to be mounted per specific Tank Kit. Make sure the slotted holes on the top of the Tank Stand are toward the Front of the Implement. Do not fully tighten U-bolts to allow for adjustment in Step 3.
3. Mount the Tank Cradle 421-1333A2 (400 Gallon) or the 421-1329A2 ( 500 Gallon) to the Tank Stands as shown in picture above with the provided $5 / 8$ " Bolts (300-100108-5) and Flange Nuts (323-10). Fully tighten all Nuts and U-bolts.
4. Insert the tank into the Cradle and fasten it to the Cradle using the provided 3" Strap Kits (525-3000). The Tank Straps will possibly need to be re-tightened after re-filling the tank due to expansion and contraction.

DETAIL A


