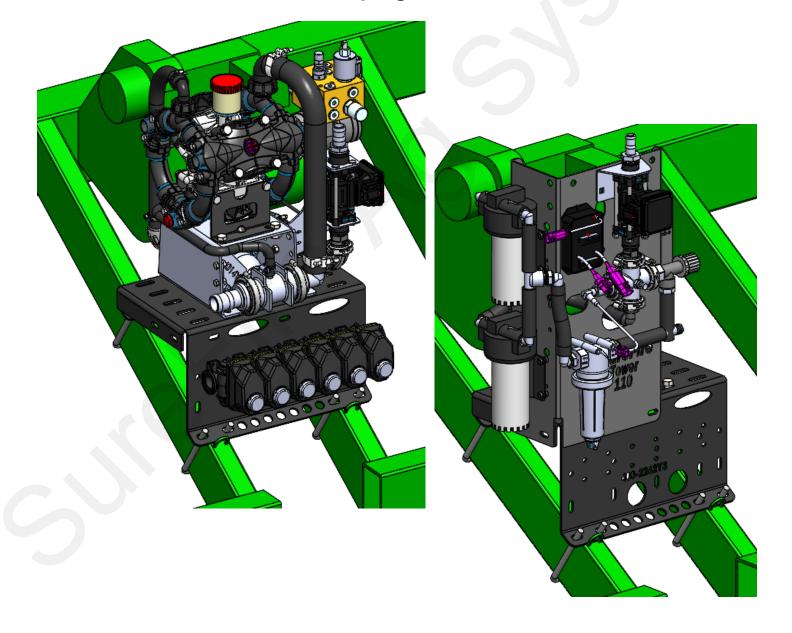


**396-001690** John Deere 1790 Planter PumpRight, Tower, Odyssey & Section Valve Mounting Bracket

Planter Manufacturer: John Deere 1790



Kit Number: 515-03-200700 John Deere 1790 40' PumpRight, Tower and Valve Bracket Kit





## Parts List and Exploded View

SureFire Ag Systems	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1	400-2262Y3-BK	John Deere 1790 Pump Mounting Bracket	1
	2	323-08	1/2" Flange Nut	4
	3	300-080100-5	1/2" x 1" Hex Head Bolt	4
	4	384-1080	Hardware Kit - Qty 4 of 3/8" carriage bolts/flange nuts	1
	5	380-1026	1/2" U-Bolt Kit - Fits 2"x5" tube	4
flange nuts	to mount T	arriage bolts and ower or Odyssey 2Y3 bracket.	Use four (4) 1/2" x 1" her head holts and fance	

Use four (4) 1/2" x 1" hex head bolts and flange nuts to mount PumpRight pump unit to 400–2262Y3 bracket.

### Step by Step Instructions



#### For Installation on a 15" planter:

- 1. Loosely u-bolt 400-2262Y3 to the 2 tubes using four (4) 1/2" u-bolts and flange nuts provided.
- 2. Mount system to mounting bracket.
  - a. For a Tower or Odyssey system, use four (4) 3/8" x 1" carriage bolts and flange nuts in whichever orientation works best.
  - b. For a PumpRight system, use four (4) 1/2" x 1" Hex head bolts and flange nuts in whichever orientation works best.
- 3. Inspect system installation for clearance and tighten bolts.

NOTE: The PumpRight Hydraulic Pump unit can be bolted to the 400-2262Y3 bracket in whatever orientation works best for the system installation.

#### For Installation on a 20" planter:

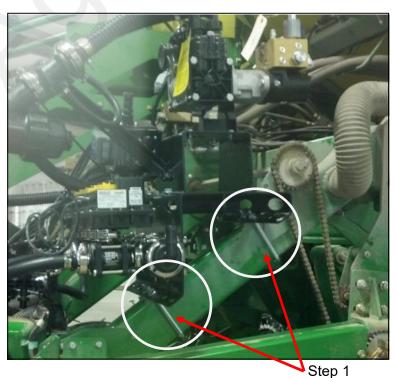
Do NOT use this method with a pump larger than the PumpRight D115 or PR30.

- Center the 400-2262Y3 bracket on one (1) tube and loosely secure using two (2) 1/2" ubolts and flange nuts provided.
- 2. Mount system to mounting bracket.
  - a. For a Tower or Odyssey system, use four
    (4) 3/8" x 1" carriage bolts and flange nuts in whichever orientation works best.
  - b. For a PumpRight system, use four (4) 1/2" x 1" Hex head bolts and flange nuts in whichever orientation works best.
- 3. Inspect system installation for clearance and tighten bolts.

NOTE: The PumpRight Hydraulic Pump unit can be bolted to the 400-2262Y3 bracket in whatever orientation works best for the system installation.



Step 1





# Optional Items that may be suggested for this equipment .

In addition to Tower, Odyssey and PumpRight systems, Electric Section Valves may be bolted to the front of the 400-2262Y2 bracket.

