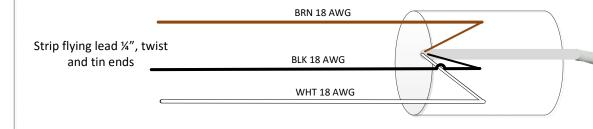
208-08-3258Y1

DB9 Serial with Three Flying Leads

Weld or solder 18 AWG wires to the smaller 28 AWG wires from the cable and support by shrink tubing the connections against the cable. We want to take any strain off of the small wires. Cut off the rest of the cable wires, making sure the ends aren't shorted together or to the shield



Depending on manufacturer, wire color in the DB9 cable may vary. Doing a continuity test, we want the following result:

WHT – Pin 2

BLK – Pin 3

BRN – PIN 5



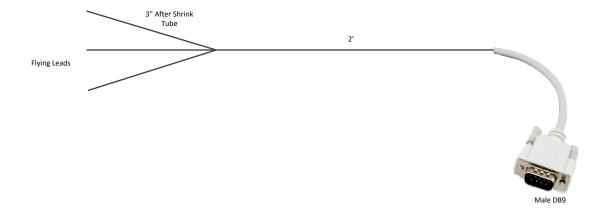
Male DB9 Cable

SureFire Ag Systems

Part No:	208-08-3258Y1	Drawr	Dirk Ricker				
Description:	DB9 Serial with Three Flying Leads	Last Edit Date:	3/23/2016 10:00:31 AM		Revision		A-01
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DB9 Serial with Three Flying Leads



REVISIONS

A-01 Original Drawing

SureFire Ag Systems	Part No:	208-08-3258Y1	Drawn	ву:	Dirk Ricker				
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