



# QuickDraw 3000 Operator's Manual



QuickDraw 3000



It is the responsibility of the operator to read and understand this manual for the safe operation of the QuickDraw.

The operator must follow all safety precautions from the label of all products being used.

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Scan the Serial Number QR code from the right side wall inside the QD cabinet to register your QuickDraw.

Copy the information from the Serial Number label here:

Part Number: 605-\_\_\_\_\_

Serial Number : QD\_\_\_\_\_

Date:

Date Purchased; \_\_\_\_\_





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### Software Update

- Before you begin using your new QuickDraw 3000, check to see that it has the latest software.
- On the QD Controller > MENU > MAINTENANCE > Look at Software Rev and Display Rev.



# MAINTENANCE

Note: Pressing the RESET buttons will erase the

Model Code:

100-1.15-4-137

Software Rev: 2.3.5 Display Rev: 1.14.1

Go to the SureFire Support website (support.surefireag.com/products/218)

Go to Home > Categories > Spray Tender Products > QuickDraw 3000 Max > QuickDraw 3000 Max (10/2019-Present)

current valve address.

- On the right-hand side of the screen there are links to download different documents. Scroll down to "Software Update", under which will be "QuickDraw 3000 Display Controller Firmware V....." and "QuickDraw 3000 Display Software Update V .....".
- If your Software and/or Display Rev are not the latest > Click on both links to download the software to your computer.

Follow the rest of the Software Update instructions found on pages 77-79 of the QD 3000 manual.

Register your QuickDraw by scanning the QR code on the Serial Number label on the right inside wall of the QuickDraw cabinet. Complete the registration information on the website where the QR code takes you.

Thank you for purchasing a QuickDraw 3000 from SureFire Ag Systems.



TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND THE SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.



Note the use of the signal words DANGER, WARNING and CAUTION with the safety messages. The appropriate signal word for each has been selected using the following guidelines:



**DANGER:** Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.



**WARNING:** Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



**CAUTION:** Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE is used to address safety practices not related to personal safety.



The QuickDraw is designed to batch and mix agricultural chemicals.

It is the responsibility of the user to store, handle, and mix these chemicals safely.

The operator should refer to the chemical label and MSDS for complete instructions on handling and mixing of the products being used.

All operators should be trained in the safe handling of chemicals, personal protective equipment needed, and what to do in the case of a chemical spill.





Learn via Video

Revised 01/10/2021

Click on any QR Code



**SureFire** Ag Systems

### QuickStart Guide (see the manual for full details)

### QuickDraw 3000 iPad App

See page 54 of the QD 3000 manual for more instructions on the iPad app. The QD3000 iPad app is not the same as the original QuickDraw iPad app. User must download the QD3000 app.

(If using one iPad for more than one QuickDraw, the DATA transfer may be done differently.)

On the iPad app (OFFLINE - indicated by Red X at the top of the screen)

### **MENU > DATA MANAGEMENT >** Add Grower/Farm/Field (optional)

**DATA MANAGEMENT >** Add Carrier and Product(s)

**DATA MANAGEMENT >** Add Recipe(s). SAVE when recipe is complete.

Repeat for additional Grower/Farm/Field information, additional Products, and additional Recipes.

Connect iPad to QuickDraw:

- 1. Turn on the QuickDraw controller and open the QuickDraw 3000 App on the iPad.
- 2. On each device go to SETTINGS > REMOTE SETTINGS.
- 3. On each device enter USER NAME, Remote PASSWORD, and QuickDraw ID. At least one of these must be changed from the default settings (typically will change the QuickDraw ID).
- 4. On the controller, press WI-FI SETTINGS or WI-FI. Note or set up SSID (QuickDraw) and Password (SureFire).
- 5. Note the IP Address on the Controller WI-FI page. WI-FI IP on iPad must match this.
- 6. Save the WI-FI Settings and reboot the controller.
- After rebooting, connect the iPad to the WI-FI network you just set up on the controller: (iPad > Settings > WI-FI > QuickDraw > SureFire (password)).
- 8. Go to the QuickDraw app. There should be green bars at the top of the iPad App screen, indicating that the iPad and controller are connected. (If not connected, press the red X.)

### On the iPad app: **MENU > DATA MANAGEMENT > SEND & DELETE.**

The information and recipes you entered on the iPad are now on the QuickDraw controller.

With the iPad connected, the rest of this may be done from the iPad or from the QuickDraw.

#### JOB SCREEN

### FIELD AND WEATHER SETTINGS

Recipe: Example Recipe Calculation Mode Volu	ume & App Rate	Total Acres 80.0 Total Volume 1,200.	GAL P		15.0 GPA	FIELD AND WEATHER SETTINGS
Name	Rate Orde		Total	Inv.	Prod Rinse	
Carrier: Water	13.9 GPA		1114.6 GAL	Ð	3 Sec	Grower: MAW Field: W80
Tote 1: Arrow	2.00 Pt/Ac 5	20.0 GAL	20.0 GAL	Ð	Final Rinse	Farm: Rawlins Recipe: Example Recipe
Tote 2: Bravo	32.00 fl. Oz/Ac 3	20.0 GAL	20.0 GAL	Ð	10 Sec	
Tote 3: Champion	24.00 fl. Oz/Ac 2	15.0 GAL	15.0 GAL	Ð		Operator: Machine:
Tote 4: Durango	16.00 fl. Oz/Ac 4	10.0 GAL	10.0 GAL	Ð		Crop: Pest:
Tote 5: NO PRODUCT	.00 GAL/Ac 0	.0 GAL	.0 GAL	<b>.</b>	-	
Tate 6: NO PRODUCT	.00 GAL/Ac 0	.0 GAL	.0 GAL	TT	SAVE	Wind Dir/Speed
Man. Frod 1: AMS	17.00 lbs/100 1	204.0 lbs	20.4 GAL		DUPLICATE	Temperature: 66.0 °F SW 🔽 4.0 MPH Boom Height: 0.0 Inches
Man Wod = NO PRODUCT	.00 GAL/Ac 0	.0 GAL	.0 GAL		DOILICATE	
Man Frod S NO PRODUCT	.00 GAL/Ac 0	.0 GAL	.0 GAL		NEW	
Man. Prot 4 NO PRODUCT	.00 GAL/Ac 0	.0 GAL	.0 GAL			
Main. Frod 5: NO PRODUCT	.00 GAL/Ac 0		.0 GAL	S	ELECT RECIPE	
	DUCT HOSE E DISABLED	Field/ Weather	EDIT	RUN	MENU	JOB RUN MENU



### Running a Batch on the QuickDraw 3000

- 1. Turn on the QuickDraw controller. The following steps can be done from the QD screen or from the iPad App if it is connected to the QuickDraw.
- 2. Open the Job Screen. (MENU > JOB)
- 3. Press on the box beside **Recipe.** Select a **Recipe** or create a new recipe.
- 4. On the Job Screen, select or verify the **Calculation Mode** (Volume & App Rate, Area & App Rate, Individual Volume, or Area and Carrier Rate).
- 5. Depending on Calculation Mode, enter the **Total Acres, App Rate**, and/or **Total Volume** for the batch.
- 6. Enter the **Preload Vol**(ume) (this is how much carrier (water) will be added at the start of the batch before any other products are added).
- 7. Verify that the totes/chemicals shown are correct and connected to the valve shown.
- 8. Verify/change the **Rate** for each product. Rates can be changed on this screen to be effective for this batch. To only change the rate for this batch, do NOT press SAVE. To change a rate for this batch and for all future batches with this recipe, make the change and then press SAVE. The recipe will be saved with the new rate.
- 9. Verify the **Order** that products will be added. If **Order** needs to be changed, press **EDIT** at the bottom of the screen and make the desired changes.
- 10. Press on **Field/Weather** to enter **Grower, Farm, Field, Operator, Crop, Machine, Pest, Temp, Wind Speed / Direction and Boom Height.** These are optional entries, but will add information to the historical record for each batch. Return to Job Screen.
- 11. Pressing on **EDIT** will show the Totes with Rates and Load Order. Pressing on any blue box will do the same thing.
- 12. Press on the arrow under **Inv**(entory) to verify/update the amount of chemical in the Tote.
- 13. **Prod Rinse**: Default and minimum time is 3 seconds; it can be set for more. The product valve manifold will rinse for this time between every chemical that is loaded.
- 14. **Final Rinse**: Default and minimum time is 10 seconds. Longer times may be used. After all products/chemicals are loaded the product valve manifold will rinse for this amount of time.
- 15. Verify that **Prod Volume** and **Total Gallons** for each product appear reasonable for this batch and that there is enough product in each tote to complete the batch. See **Inv**(entory) above.
- 16. Verify that all tote valves are in correct position and that all hoses are connected properly.
- 17. When all is ready on the **Job Screen**, press **RUN** to go to the RUN SCREEN (this does NOT start the batch).
- Start the pump when ready to run the batch, and then, on the RUN SCREEN, press START.

PRELOAD VOLUME Recipe: Corn Pre 2021 50.0 GAL Nate 0.0 / 934.6 GAL 43.2 GPM 0.0/25.0 GAL Atra V 4L (Atrazi 0.0/20.3 GAL 54 Extra (c 0.0/3.1 GAL MANUAL PRODUCTS 0.0/170.0 lbs BATCH: 1000.0 GAL BATCH ID PRESSURE: 15.7 PSI Manua START MENU 35 - 000000 ACTUAL: 0.0 GAL BATCH TIME: 0.0 MIN

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### System Overview

The QuickDraw spray tender system makes the process of tendering your sprayer more efficient and more accurate, with greater safety. The system provides a historical record of each batch. The system allows the batching of either 4, 6, or 9 bulk products, depending on which model was purchased, plus 5 manual products. The QuickDraw controller works together with the iPad app to simplify the management of your sprayer batches. Configuration of recipes can be handled in either the QuickDraw controller or on the iPad QuickDraw app. The iPad QuickDraw app is the preferred method for recipe configuration due to its portable nature and ease of use. The QuickDraw app communicates with the QuickDraw controller via WI-FI. The QuickDraw controller takes these recipes and automatically handles the calculations and measurements necessary to complete a batch that ends up in the sprayer. The iPad can be used to start a batch and to monitor/control the mixing operation. Once a batch is completed, the information for that batch is logged in the controller. The QuickDraw app can then be used to send the historical information out of the controller to the iPad.

The QuickDraw manages bulk liquid products automatically. These are products typically stored in bulk totes or shuttles. The QuickDraw also calculates the correct amount of manual measured products in a batch. Manual measured products include small-package liquids, dry flowables, and powders. Each recipe can include up to 5 manual products.

#### **Mass Meter Description**

The QuickDraw takes advantage of mass meter technology to provide accuracy to the spray tendering system. The mass meter in the QuickDraw uses the Coriolis Effect to determine the mass and density of the product running through it. This can then be converted to volume and used for batching a specific volume amount. Other flowmeter technologies have the disadvantage of being affected by density and/or temperature changes whereas the mass meter accuracy and repeatability is not affected by changes in viscosity due to temperature and changes in density due to product differences. In a batching system like the QuickDraw where product is diluted immediately by loading directly into a carrier stream, calibration is not feasible. The mass meter allows the QuickDraw to be accurate from product to product and from batch to batch and from morning to afternoon without recalibration.

#### QuickDraw and iPad

The QuickDraw is designed to be used with an iPad. Creating and editing recipes, managing farms, fields, and products, configuring totes, and setting up batches can all be done on the QuickDraw controller or the QuickDraw iPad App. The iPad App can be used to start a batch and to monitor the batch while it is running. Batch history is downloaded to the iPad to be accessible outside the controller. If an iPad is temporarily unavailable, the QuickDraw controller is fully functional without the iPad.

### Venturi and Pump Suction Configuration

The QuickDraw is available in two configurations, Venturi Suction and Pump Suction. Venturi Suction is the most common. In **Venturi Suction** the transfer pump is located on the QuickDraw inlet. It pushes water across a venturi to create suction which draws chemical products through the mass meter and into the batch. In a **Pump Suction** setup, the transfer pump is located on the Quick Draw outlet. Suction from the pump is utilized to draw chemical products through the mass meter and into the batch. The Pump Suction setup allows the unit to make smaller batches or batches with a higher concentration of chemical.



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#### The QuickDraw should only be used with a wet-seal pump.

The standard product valve is a 1" Port Valve. Each QuickDraw will have at least one 1 1/2" valve to speed up the transfer of high volume and/or heavier products. The 4-product QuickDraw comes with one of these 1 1/2" valves. The 6-product can be set up with either one or three 1 1/2" valves. The 9-product comes with three 1 1/2" valves.

It is essential before each batch is run to verify that the recipe being used has the chemicals matched correctly with the valves they are connected to, as shown on the QuickDraw Run Screen.

**Batches less than 100 gallons** may not have time to dispense all the chemicals desired before the Total Carrier amount has been pumped. The carrier is pumped at approximately 50 gallons per minute while the products are being dispensed through the Venturi system. Also, batches that have 35% or more of the batch volume from the chemical products may not complete. The message *Batch Unlikely to Complete, >65% of the Total Batch needs to be carrier in order to guarantee batch success* will display if such a batch is set up. The Pump Suction setup may sometimes be a better option if small batches or batches with a high concentration of chemical are needed.

**Air Leaks** The QuickDraw will not work properly if there are any air leaks in the plumbing on the suction side of the venturi. Air leaks will create pump priming problems and will cause the flow-meters to behave erratically. Air leaks can result in inaccurate chemical measurement. It is essential that all hoses and connections be airtight.

**Automated Air Purge Cycle:** An optional accessory that will use compressed air to automatically purge the hose from the QuickDraw to the sprayer after each batch is run.



Before operating the QuickDraw, the user must be familiar with the chemical products to be used. Read the label for each product, understand and follow all precautions for safe handling, mixing, and application of the products being used. Wear any required PPE and be prepared to act in the event of an unintended release of any product.



### QuickDraw Controller (and also on the iPad App) Menu Screen



When the Power is turned on, QuickDraw defaults to the RUN SCREEN. Navigate to the MENU SCREEN by pressing "MENU" in the bottom right corner.

### Menu Screen:

This screen allows access to the different sections of the controller.

**RUN**: Gives access to the main operational screen that shows live data during batch operation. All the operational and data management screens are available from here.

**JOB SCREEN**: Shows the job screen that is used to set up the current job that will be batched out. From here a new recipe can be created or an existing recipe can be loaded and edited.

**SETTINGS**: Global settings to the controller are changed here. There are 2 System Settings screens.

MAINTENANCE: This screen allows access to maintenance items that rarely need accessed.

HISTORY: Allows access to the historical log stored in the controller.

**ALARMS**: Alarms will prevent a batch from running. Press the **ALARMS** button to go the **ACTIVE ALARMS** screen to resolve the issue to continue running a batch.

**WARNINGS**: A batch will continue running with Warnings, but there may be a problem with completing the batch as desired. Press **WARNINGS** to see **ACTIVE WARNINGS** to resolve any issues.

**FIELD AND WEATHER:** This brings up a screen to enter the Grower, Farm, Field, Recipe, Temperature, Wind Speed/Direction and other information for the current batch record.



The iPad Menu screen will have one additional button: DATA MANAGEMENT

Press **DATA MANAGEMENT** while working OFFLINE with the iPad to access screens to add Grower, Farm, Field, and Product information, and to create Recipes. Go to this screen to begin transferring that data to the QuickDraw controller when the iPad is connected to the QuickDraw.







### **RUN SCREEN:**

This screen contains all the real-time data that occurs during operation. Each box on the screen represents one of the shuttles or totes connected to the system. Each shuttle also corresponds with a specific product valve on the QuickDraw. The numbering of the totes starts at the top and proceeds down in numerical order. Totes that do not have a product in the current batch will not be shown. The corresponding valves on the side of the QuickDraw are valves 1 to 4 (or 6 or 9), starting from the large valve at the bottom and counting up from there. The tote will be green when it is dispensing. The first number shows the amount that has been dispensed; the second number is the target amount. The tote at the top of this screen shows the carrier flow information. **Press on a tote** to bring up the *TOTE SETUP SCREEN*.

The tote in the bottom right corner is the tote that is currently dispensing product. The **black number** in that tote contains the **target value** for this batch and is the result of the calculations on the Job Screen. The **blue number** in each tote contains the **current total value** (running total) that has been dispensed for this batch from that tote. This number will increase as the product in that tote is being dispensed. The system will switch to the next product in the sequence once the blue number equals the black number. The **green number** shows the **flow rate** of the product into the batch, so it will show how fast the product is added into the batch. *The units displayed for these three numbers are determined by the "Volume Units"* selected for that product on the Recipe screens. So, your prescription or rate/acre could be in oz, but if gallons is selected for volume units, it will display in gallons here.

Any manual products in the batch will be shown on the left side.

At the top of the screen, press the **RECIPE** box to select a recipe or to create a new recipe.

The left icon on the top row is the **FIELD AND WEATHER** button. Press this to enter **Grower, Farm, Field, Operator, Crop, Machine, Pest, Temp, Wind Speed / Direction and Boom Height.** These are optional entries, but will add information to the historical record for each batch.



The final icon on the top row is for the **JOB SCREEN**. Press this to return to the Job Screen to make changes for the current batch.

The bottom of the Run Screen contains the information about the entire batch. The **batch id** is a **unique number created for every batch** that can be used to tie this batch with other data that is being used elsewhere. Both sets of data can be correlated by using the batch id.

The orange number is the calculated target total batch size for this batch. This will be the final batch size that is loaded. The black number in the bottom that has the label ACTUAL: will count up as the batch is running and the batch will complete when it reaches the target.

The pump pressure is shown under **PRESSURE** and is a **monitor-only value** for troubleshooting but does not have any control of the process. The **BATCH TIME** displays how long the batch took to complete.

The **START** button is used to initiate a batch. Once initiated, this button changes from START to **PAUSE**. Once the batch is active, pushing the PAUSE will put the process into a paused state. By default, the pump will continue to run but the valves will be closed. On the Settings page, this can be changed to kill the pump when paused. Pushing the PAUSE also causes another window to pop up that gives you the choice to **RESUME**, **SKIP PRODUCT**, or **TERMINATE BATCH**. If the batch needs to be terminated, push the TERMINATE button. If the batch is ready to continue, then push the RESUME button.



When alarms occur, an **ALARM RETRY** button appears on the lower right corner of the screen. The alarm also puts the process into a pause state and closes all valves and shuts off the pump if the pump supports the auto shutoff. Fix the issue, then start the pump, and push ALARM RETRY to continue the batch. When an ALARM occurs, there is a 10-second waiting period before the QD will allow the pump to be restarted. The batch will pick up from where it was and finish the previously started batch. If the alarm continues to happen or you are unable to determine the issue, contact your dealer for technical support. The batch can also be terminated from the alarm state by pushing the PAUSE button, and then by pressing TERMINATE BATCH.



**MANUAL CONTROLS**: Press **MANUAL CONTROLS** to go to the *Manual Operation.* Individual valves may be opened and closed here. Valves may also be

controlled by pressing the valve icon on the Run screen. This is not necessary for normal operation but may be useful for troubleshooting or some other uses.

MENU: Press MENU to return to the main menu screen.



Running a batch will dispense chemical products. Be sure that the totes are identified correctly in the QuickDraw and that all hoses are connected securely and all manual valves are in the correct position. Know how to operate the E-stop.



Job Screen							
JOB OR		MEN	10	JOB SCREEN	<b>()</b> s	SCAN ME	
Recipe: Corn Pre 2021				Total Acres 100.0		App Rate	10.0 GPA
Calculation Mode Volume	& App Rate			Volume 1,000.0	GAL	PreLoad Vol	50.0 GAL
Name	Rate		Order	Prod Volume	Total	Inv.	Prod Rinse
Carrier: Water	9.3	GPA			934.6 GAL	Ð	3 Sec
Tote1: Atra-V 4L (Atrazine)	1.00	Qt/Ac	2	25.0 GAL	25.0 GAL		Final Rinse
Tote2: NO PRODUCT	0.00	GAL/Ac	0	0.0 GAL	0.0 GAL	<b>Ð</b>	10 Sec
Tote3: Slam 54 Extra (glyph	26.00	fl. Oz/Ac	3	20.3 GAL	20.3 GAL	<b>Ð</b>	
Tote4: Moccasin	4.00	fl. Oz/Ac	4	3.1 GAL	3.1 GAL	Ð	
Tote5: NO PRODUCT	0.00	GAL/Ac	0	0.0 GAL	0.0 GAL	- E	
Tote6: NO PRODUCT	0.00	GAL/Ac	0	0.0 GAL	0.0 GAL		SAVE
Man. Prod1: AMS	17.00	lbs/100	1	170.0 lbs	17.0 GAL		DUPLICATE
Man. Prod2: NO PRODUCT	0.00	GAL/Ac	5	0.0 GAL	0.0 GAL		DOTEIGNE
Man. Prod3: NO PRODUCT	0.00	GAL/Ac	0	0.0 GAL	0.0 GAL		NEW
Man. Prod4: NO PRODUCT	0.00	GAL/Ac	0	0.0 GAL	0.0 GAL		
Man. Prod5: NO PRODUCT	0.00	GAL/Ac	0	0.0 GAL	0.0 GAL		SELECT RECIPE
	UCT HOSE DISABLED		6	Field/ Weather	EDIT	RUN	MENU

### JOB SCREEN:

The **Job Screen** is used for setting up and verifying the batch to be run. Changes can be made here to the basic Recipe that will apply only to the batch about to be mixed.

- 1. Verify the **Recipe** at the top left or press on the box to select or create a different recipe.
- 2. Select or verify the **Calculation Mode** (Volume & App Rate, Area & App Rate, Individual Volume, or Area and Carrier Rate).
- 3. Depending on Calculation Mode, enter the **Total Acres, App Rate**, and/or **Total Volume** for the batch.
- 4. Enter the **Preload Vol**(ume).
- 5. Verify that the totes/chemicals shown are correct and connected to the valve shown.
- 6. Verify/change the **Rate** for each product. Rates can be changed on this screen to be effective for this batch. To only change the rate for this batch, do NOT press SAVE. To change a rate for this batch and for all future batches with this recipe, make the change and then press SAVE. The recipe will be saved with the new rate.
- 7. Press on Field/Weather to enter Grower, Farm, Field, Operator, Crop, Machine, Pest, Temp, Wind Speed / Direction and Boom Height. These are optional entries, but will add information to the historical record for each batch.
- 8. Press on **EDIT** to see/change the Totes with Rates and Load Order. Pressing on any blue box will do the same thing.
- 9. Press on the arrow under **Inv**(entory) to verify/update the amount of chemical in the Tote.
- 10. Press **RUN** to go to the RUN SCREEN (this does NOT start the batch).



**Recipes consist of automated bulk products and manually added products**. The automated bulk products are the products that are connected to the QuickDraw product valves. These products hook up directly to valves 1-4 or 1-6 or 1-9 depending on the QuickDraw model. The system can pull in bulk products automatically as long as the total amount required for that product for the batch is greater than 0.5 gallons on a Venturi (Non-suction) model or 1.0 gallons on a Pump Suction model. Anything that is in powder form or less than the minimum stated above would be considered a manually added product. The process will pause when it gets to these products in the cycle and allow for the operator to use the optional *Swing Down* eductor system available from SureFire or the batch. When finished adding a manual product, a tap on the screen tells the controller to continue to the next product). *Do not delay in adding the manual products, as carrier is being pumped at 40-50 GPM during this time. A delay (especially on a small batch) could result in all the carrier being pumped before all the chemicals are added. If there will be a delay, PAUSE the batch.* 

The recipe information used to create a batch is as follows.

**PRELOAD VOLUME:** An amount can be entered here if the operator wishes to preload an amount of the carrier before any product is loaded. A warning will be generated if the preload amount is too large for the batch size.

**PRODUCT NAME**: The name of the product used in the recipe.

**RATE**: The application rate/acre of each product. The units are set on the Edit Recipe Screen under Volume Units. *The Rate can be changed here for a particular batch.* 

**ORDER**: This is the order that the products get loaded (as determined by the operator). Products are set up in the recipe based on which valve they are hooked up to (i.e. Product 1 is Valve 1, Product 2 is Valve 2 etc). Products **do not** have to be loaded in valve order. The load order is set on the Recipe screen by the operator and products can be loaded in any order, regardless of valve number, or regardless of whether it is an Automatic or Manual product. This allows the recipe to call for a manual product first and then go through the bulk automated products and then back to a manual product again or load them in any order the operator chooses.

**PRODUCT VOLUME**: This column displays the amount of product necessary in the selected totalizer units for that product. This is calculated by taking the number of acres times the rate entered and then converting from the rate units to the totalizer units. For example, if the rate is 32 Oz/Acre, the batch size is 100 Acres, and the totalizing units for the product is in gallons, then the product volume is 32(oz/acre) \* 100(acre) / (128 oz/gal) = 25 gal

**TOTAL**: This column shows the total amount needed for this batch for this product in the total batch units (either gal or liters). For example, if a batch needs 200 pts of product, then the total will read 25 GAL (200 / 8 = 25). Always check to see that this amount seems reasonable before starting the batch.

**PROD**(UCT) **RINSE** (TIME): This sets the rinse time before each product is batched. If this is set to 3 seconds, the rinse valve will be open for 3 seconds prior to the product valve opening which will rinse the common header for that time period. **The default and minimum time is 3 seconds**.

**FINAL RINSE** sets a final post rinse time (**default and minimum is 10 sec**). When the last product has been completely batched, the rinse valve will remain open to make sure all products are rinsed out of the system.



**Calculation Mode:** The information entered on the screen is used to calculate the size of the batch from the recipe that was loaded. There are 4 different ways to calculate batches that can be chosen from the drop-down menu, and they are as follows.

- **Volume and Application Rate**: This setting will be used when filling the sprayer tank full. This uses the **Total Volume** box and the **App**(lication) **Rate** box to come up with the number of acres needed for this batch. Then all the product amounts are calculated. From this information, the carrier amount is determined by subtracting all the product amounts from the total gallons.
- Acres and Application Rate: Use this mode when spraying a known area requiring less than a full sprayer tank. This uses the **Total Acres** box and the **App**(lication) **Rate** box to calculate how many gallons of product are necessary. Then the number of acres is used to calculate how much of each product is needed for this batch. From this information, the carrier amount is determined by subtracting all the product amounts from the total gallons.
- **Individual Volume**: *This method does no math.* The total amount of each product that needs batched is entered into the column where the rate is normally entered. This amount is entered in the units set up by the Total column. The batch will still be automatically batched out, but the controller does no math on the batch.
- **Area and Carrier Rate**: This uses the **carrier rate** box and the **acres** box. This mode is used if you want to specify how much carrier is going to be applied per acre instead of specifying the overall application rate. The application rate that gets entered into the sprayer is calculated in this case instead of set.

**Edit Recipe:** The only things that can be changed on the Job Screen are the items in the white boxes. Rate (for each product), Calculation Mode, and Calculation Variables (Total Acres, App Rate, Total Volume) can be changed on the Job Screen. To change other variables, press **EDIT**. Changes made on the Job Screen apply only to the current job and are not permanent changes to the recipe unless **SAVE** is pressed. Changes made on the **EDIT** screen will be for the current batch only unless **SAVE** is pressed. Permanent changes to the recipe will only be saved by pressing **SAVE**.

**DUPLICATE:** Use this to modify a base recipe with minor changes. The original recipe will remain intact. A new recipe with "DUP" added to the name will be started. The name can be edited and changes can be made to the recipe. Press SAVE when finished.

Run: Returns user to the RUN screen (does not start the batch)

Note on **Individual Volume**: This can be used to finish off a batch or top it off if something isn't right. If more chemical is needed, set that amount of chemical in the Rate column, set Preload Vol at 0. Enter an amount for the Carrier. Start the batch. As soon as the product is mixed in, press PAUSE, and terminate the batch. That will get the chemical added with as little water as possible.

If more water is needed, set the Rate on all the products to 0, and enter the amount of water desired in the Carrier: Water column. Run this batch to add the extra water.



—See next pages for more information on using the Product Hose Rinse feature to rinse a hose from the tote to the QuickDraw while a batch is running. This feature allows the user to rinse a product hose with clean water while running a batch, while accounting for the chemical in the hose and the water used for rinsing as part of the batch.

Product Hose Rinse can also be used in conjunction with the Bulk Blaster to rinse a tote and include that chemical and rinse water as part of the batch.



Product Hose Rinse Rinse a product hose with the carrier, while accounting for the chemical in the hose and the carrier used for rinsing as part of the batch.

At bottom lon	UCT HOSE DISABLED	PRODUC RINSE E		Rinse Setup
Length Units Diameter Units Feet Inches	check the Rin	ength and Hose Dia se Hose box so the ill be accounted for	e chemical	+
	Hose Length H (Feet)	lose Diameter (Inches)	Hose Volume (GAL)	Rinse Hose
Tote1: Atra-V 4L (Atrazine)	11.5	2.0	1.87	
Tote2: NO PRODUCT	0.0	0.0	0.00	
Tote3: Slam 54 Extra (glyphosate	14.5	1.5	1.33	
Tote4: Moccasin	0.0	0.0	0.00	
Tote5: NO PRODUCT	0.0		finishing the set on, return to the s	
Tote6: NO PRODUCT SCAN ME	0.0	0.0 scree	,	ţ
Enter the Hose Length and Diameter for each product. C volume subtracted from what is batched, so it can be add		on(s) to have the hose	JOB	RUN
After all the products have been added, this screen will appear. See additional instructions on next page.	duct Hose	Rinse		?
NOTE: OPENING VALVES WILL CORRECT VALVE. FOR THE				(Ascilla
Set Point Actual	Rinse Volume			
Atra-V 4L (Atrazine)         25.0           Valve 1         100%         23.8	0.0 GAL Valve	4 0%	3.1 3.0 GAL	0.0 GAL
NO PRODUCT     0.0       Valve 2     0%	0.0 GAL Valve	-	0.0 0.0 GAL	0.0 GAL
Slam 54 Extra (glyphosate)20.3Valve 30%20.2	0.0 GAL Valve	2 mar	0.0 0.0 GAL	0.0 GAL
PAUSE Batch: 1000.0	GAL	Actual: 352.3 G		Finished

## **Product Hose Rinse**

#### FULL HOSE RINSE

- 1. Close the valve on the tote / shuttle.
- 2. Press the valve button that corresponds to the correct product. This will begin sucking product/carrier into the batch. If a hose volume wa entered on the Rinse Setup screen, the Product Actual amount will count up until it reaches the SetPoint, after which, all measured liquid will be allocated to the Rinse Volume.
- Detach the hose from the chemical tote and attach it to the Product Hose Rinse port on the side of the QuickDraw. Leave the other end of the hose attached to the QuickDraw valve stack.
- 4. Open the Product Hose Rinse port valve and all valves on the product hose.
- Once you have reached the desired Rinse Volume, press the valve button again to close the valve. Then close the Product Hose Rinse port valve. (Repeat for each hose you want to rinse.)

**VALVE RINSE** (This will rinse the area between the hose valve and the QuickDraw valve.)

- 1. Close the product hose valve next to the QuickDraw valve stack.
- 2. Open corresponding 3/8" Rinse Valve.

3: Press the valve button that corresponds to the correct product.

4: Once you have reached the desired Rinse Volume, press the valve button again and close the 3/8" Rinse Valve. (Repeat these steps for each hose that you intend to rinse.)

When all the valves have been correctly positioned, press on the desired Valve on the screen below to open the valve and rinse the hose. Press on the valve to close it when the hose has been rinsed. Press "**FINISHED**" when all hoses have been rinsed. The QuickDraw will advance to top off the remaining carrier. *Note: Once FINISHED has been pushed, you cannot return to Product Hose Rinse.* 

	Product Hose Rinse								
1000.0	NOTE: OPENING VALVES WILL PULL PRODUCT INTO THE BATCH. ENSURE YOU OPEN THE CORRECT VALVE. FOR THE FULL INSTRUCTION SET, CLICK ON THE HELP BUTTON.								
	Product	Set Point Actual	Rinse Volume						
Arrow Valve 1	95%	20.0 20.0 GAL	11.7 GAL	Durango Valve 4 0%	10.0 10.1 GAL	0.0 GAL			
Bravo Valve 2	0%	20.0 20.2 GAL	0.0 GAL	NO PRODUCT Valve 5 0%	0.0 0.0 GAL	0.0 GAL			
Champion Valve 3	0%	15.0 15.0 GAL	0.0 GAL	NO PRODUCT Valve 6 0%	0.0 0.0 GAL	0.0 GAL			
Finished									
PAUSE Batch: 1200.0 GAL Actual: 528.9 GAL									



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### Alarms and Warnings (see the next two pages for more Alarms and Warnings)







### Alarms

A batch will not run if there is an alarm. The issue must be resolved before the batch can be started or resumed. Be sure valve is plugged in with good connection. Product Valve X Failed to Open Go to RUN > Manual Controls > open/close valve. Product Valve X Failed to Close Check Valve Position on Manual Controls screen. Product X Flow Failure—Check Product in Tote, valves open. New tote may need Prime Enabled. **Carrier Flow Failure** Batch Complete, Products Not Complete—Not all chemicals were added to batch. Battery Voltage Low—Charge battery. Use good battery in QD cabinet. ESTOP has been enabled. Disable ESTOP to return to normal operation. Mass Meter Comm Loss—See Troubleshooting section, number 1 and number 12. CANNOT DUPLICATE A LOAD ORDER CANNOT SKIP A LOAD ORDER Suction Only Carrier Throttling Valve Failed to Open Carrier Throttling Valve Failed to Close Multi Carrier Only Carrier Valve X Failed to Open Carrier Valve X Failed to Close TOTAL CARRIER VOLUME HAS NOT BEEN ALLOCATED MORE CARRIER HAS BEEN ALLOCATED THAN IS IN THE RECIPE Can Not Have Duplicate Load Orders in Carrier Setup Can Not Skip a Load Order in Carrier Setup Carrier to be used as Preload has not been selected Carrier Selected for Preload has no Rate and/or Load Order Preload is larger than the total amount for the selected Carrier Carrier must have a Rate if it has a Load Order A Carrier must be selected if it has a Load Order See Troubleshooting section of this manual. See support.surefireag.com website.



### Warnings

A batch will run if there is a Warning, but the issue should be looked at as it could lead to a more serious problem. The warnings related to how much product is available are dependent on the inventory level being set correctly when a tote is attached. Be sure that the inventory level reported on the QuickDraw matches what is actually in the tote.

Carrier Level is Below the Low Level Setpoint

Product X Level is Below the Low Level Setpoint

Carrier Level is Below What is Needed to Complete the Batch

Product X Level is Below What is Needed to Complete the Batch

Check the product level in the tote. Check the Inventory Level for that product in QD. If tote is low, can empty tote, PAUSE batch, hook up new tote, and RESUME.

Some Automated Products are Set to Batch Less than 0.5 Gal. This may affect accuracy.

PreLoad Too Large for Batch Size—Reduce PreLoad amount for Batch.

Some Products have a Load Order and Rate but no Selected Product.

Some Products have Rates but No Load Order

Air Detected In Mass Meter

Excessive Air In Mass Meter

Tighten all fittings and clamps from Tote to Mass Meter on QD. This could also happen when a new tote is connected or when a tote is near empty.

The Hose Volume for at least one of the Totes is Larger than the Batch Total for that Tote

Some Carriers Have Rates but No Load Order

Some Carriers are Set to Batch Less than 20 Gal. This May Affect Accuracy.

Carrier Volume May be Too Low to Guarantee Batch Success due to Carrier Calibration.

After Preload, more than 65% of the batch needs to be Carrier to Guarantee Batch Success May be an issue when App Rate is very low and chemical concentration is high.

Carrier Calibration is not possible due to Low Carrier Setpoint.

Carrier Failed to Calibrate

#### MultiCarrier Only

Carrier X Level is Below the Low Level Setpoint

Carrier X Level is Below What is Needed to Complete the Batch

Carrier X Calibration is not possible due to Low Carrier Setpoint.

Carrier X Failed to Calibrate

See Troubleshooting section of this manual.

See support.surefireag.com website.

Check the carrier level in the tank. Check the Inventory Level for that carrier in QD.



### Manual Products

**Manual Products** are products in a batch that are **not** added through one of the automatic valves. These products are added through the optional Swing Down eductor or through the sprayer's inductor or are added directly to the sprayer tank. Manual products (up to 5) are included in the recipe and appear in the historical batch record. Manual products may be dry or powder products, or they may be liquid products that do not come in bulk containers or that will have less than 0.5 gallons (1.0 gal on Pump Suction model) in a batch. (Liquid products that are in a tote connected to one of the valves, but which are scheduled to have less than 1 gallon in a batch, may be run through the automatic product part of the recipe, but it is recommended they be added as a manual product.)

As the recipe is put together, the **Order** of the manual product(s) is entered. The manual product(s) can be set up to load in whatever order the operator desires. When the batch is being run, the message shown below will appear on the controller screen and on the iPad QuickDraw App. **The carrier will continue to be pumped at 40-50 GPM while the manual product is added**.

Add the amount of product called for in the recipe, and then press **Required Amt Added**. The QuickDraw will continue to complete the batch after the operator presses **Required Amt Added**. If an amount different than the Total Product Required is used, enter that amount in **Actual Product Loaded** and press **Finished**.

*If, for some reason, there is going to be a substantial delay in adding the manual product, press* **PAUSE** on this screen to stop the carrier flow until the manual product can be added. Then, the batch can be RESUMED.

	Manually Add Product
	Hero
1	Total Product Required 2.1 Gal
	Actual Product Loaded 0.0 Gal
S	Required Amt Added Finished
	2 Inch Venturi-default
PAUSE	Batch: 1000.0 Gal Actual: 44.3 Gal



### **Pre-treating Carrier Water**

For users who are mixing batches that contain AMS and/or other treatment for the water carrier, it is possible to pre-mix this in the water and not have to do that step for every batch. To do the following process, the QuickDraw must be plumbed so that water can be pulled from the ground source tank and circulated through the QuickDraw to the trailer tank(s).



A recipe may even be set up for the pre-mixing process. Create the recipe with the products that will be added to the water for the pre-treating. Run this batch and load it into the carrier supply tank.

When using pre-treated water, use the same recipe that you would use if you were going to manually add the AMS or other treatment. Set up the AMS or other treatment as a Manually Added Product with Load Order of 1. When the batch gets to the point where it wants this Manually Added Product, simply push the button to say *Required Amt Added*. The batch will continue mixing the automatic products. With the AMS or other treatment on the recipe as a Manually Added Product, it will be shown in the Historical Batch Report.

		Manually Add Product
		AMS
		Total Product Required 510.0 Ibs
		Actual Product Loaded 0.0 Ibs
5		Required Amt Added Finished
	_	Select which valve to have open: the 2 Inch Venturi-default
	PAUSE	Batch: 3000.0 Gal Actual: 225.0 Gal
NOT	TICE	When filling a tank with Pretreated Water, be sure to label the tank so it is clear that the tank contains treated water.





From here, creating a RECIPE is similar to editing a recipe, as shown on the following pages. Click on a blue tote label to enter or select a product for that tote. Enter the RATE, RATE UNITS, LOAD ORDER, etc.

Use the arrows to right (or left) of the blue tote buttons to move to other totes (and manual products).

Press SAVE to save the recipe.



### **Edit Recipe Screens**





The **EDIT RECIPE** screens can be used to create a new recipe or edit an existing recipe. All the same information that was on the job screen above shows up on this screen also, though everything on this screen can be edited. A recipe can be edited on these screens and those changes are active for the recipe until a recipe is loaded, but those changes are not saved permanently unless the **SAVE** button is pressed. Each column represents one product and the settings that are necessary to batch that product.

On the top line, press on the box beside **Recipe** to select an existing recipe.

**PRELOAD VOLUME**: An amount can be entered here if the operator wishes to preload an amount of the carrier before any product is loaded. A warning will be generated if the preload amount is too large for the batch size.

**PROD RINSE**: This sets the rinse time before this product is batched. For example, if this is set to 3 seconds, the rinse valve will be open for 3 seconds prior to the product valve opening which will rinse the common header for that time period. The default and minimum is 3 seconds. It can be set for a longer time.

**FINAL RINSE:** After the last product has been completely batched, the rinse valve will remain open for this many seconds to make sure all products are rinsed out of the system (default/minimum is 10 seconds).

**Blue portion** of product box displays the **Tote Number and product name**. Pressing this part of the product column allows selection of a new or different product. Press the arrow to the left or right of the blue boxes to move to a screen showing the other totes or manual products.

**RATE**: The application rate/acre of each product.

**RATE UNITS**: The units the rate above is entered in. Tap on the box to bring up the pull-down options. Options available are: GPA, fl oz/ac, Pt/Ac, qt/ac, lbs/ac dry, L/ac, mL/ac, lbs/100, pt/100, qt/100, gal/100, oz/ac dry, g/ac, kg/ac, g/100, kg/100, mL/100, or L/100. (lbs/100 is for a product that will be added as lbs of product per 100 gallons (liters) of mix.)

**LOAD ORDER**: This is the order that the products get loaded (as determined by the operator). Products are set up in the recipe based on which valve they are hooked up to (i.e. Product 1 is Valve 1, Product 2 is Valve 2 etc.). *Products do not have to be loaded in valve order. The load order is set here by the operator. Products can be loaded in any order, regardless of valve number, or regardless of whether it is an Automatic or Manual product.* This allows the recipe to call for a manual product first and then go through the bulk automated products and then back to a manual product again or load them in any order the operator selects here.

**VOLUME UNITS**: These are the units that will be used for the VOLUME tally. The controller will only allow selection of units that make sense with previous selections. These units will be used in the Historical Log for this batch.

**VOLUME**: This row displays the amount of product necessary in the selected totalizer units for that product. This is calculated by taking the number of acres \* rate entered and then converting from the rate units to the totalizer units. For example, if the rate is 32 Oz/Acre, the batch size is 100 Acres, and the totalizing units for the product is in gallons, then the product volume is 32(oz/acre) \* 100(acre) / (128 oz/gal) = 25 gal.

**TOTAL GALLONS**: This column shows the total amount needed for this batch for this product in the total batch units (either gal or liters). For example, if we take the 200 pts from the example in PRODUCT VOLUME and convert it to GAL, then the total will read 25 GAL.



### Edit Recipe Help Screen

#### **Recipe:**

Clicking on Recipe Name allows you to Select, Delete, Edit, or Create a Recipe.

#### Calculation Mode:

Depending on the selected mode, the user can change acres, volume, and app rate to calculate load size and product totals.

#### Tote:

Touching one of the Totes gives the user the ability to change the product corresponding to that Tote.

#### Rate:

The amount (in the selected Rate Units) that will be applied. Click on the Rate box to set the rate for that product.

#### Rate Units:

Select the units to be used for the application rate.

#### Load Order:

Specifies the order in which the products will be loaded in this recipe.

#### Volume Units:

Set the units to be used for calculating the amount of product used. This amount will be shown in Volume.

#### Prod Rinse:

The amount of time that the product valve manifold will be rinsed between products.

#### Final Rinse:

The amount of time that the product valve manifold will be rinsed after the final product has been added.

#### Acres/Volume/App Rate:

Change these to adjust product and load totals.

## Creating a Recipe on the iPad and Transferring to QD

Most of the same process described in the preceding pages can be used to create a Recipe on the iPad while not connected to the QuickDraw (for example, in the office) and then transfer it to the QuickDraw later. Scan the QR code to the right to see a short video on the process of creating a recipe on the iPad and transferring it to the QuickDraw.

More information on setting up the iPad to communicate with the QuickDraw appears later in this manual.







## Tote Setup Screen (Product Setup)

On the Run Screen, press on the Tote to be set up.

1: Atra-V 4L (Atrazir 3: Slam 54 Extra (gl)

4: Moccasin

If the Inventory amounts below are filled in when the tote is connected, the current volume in the tote will be shown by the green bar on the RUN screen.

	Atra-V 4L (Atra Press on a white box to enter the in	
Name: Atra-V 4L (Atrazine)		Press Arrow to
EPA ID: 89167-38-89391	Enter EPA ID here for batch history	move to other tote.
Default Units:	Qt/Ac	Current Recipe Specific Information
Inventory ID: 1	00-100	Amount Required: 25.0 GAL
Full Amount:	265 GAL Set Amount Left in tote	App Rate: 1.00 Qt/A
Amount Left:	185 GAL when connecting a tote.	Load Order: 2
Empty Alarm:	0 GAL Set <b>Empty Alarm</b> to get a warning when tote gets low.	
	Press <b>Prime Disabled</b> to change to <b>Pri</b> when a new tote is connected or a tote	
RELOAD	PRIME DISABLED	JOB RUN
		GPA fl. Oz/Ac
NAVIGATION	CREATE PRODUCT	
NO PRODUCT	CREATETRODUCT	Qt/Ac
Norkoboer		Ibs/Ac dry
NEW NAME:		L/Ac
		mL/Ac
EPA ID: Enter	EPA ID here and it will be recorded in t	the batch history report.       bs/100 Pt/100
		Qt/100
DEFAULT UNITS:	Select units from the pull-dow	n menu. Gal/100
		Oz/Ac dry
		g/Ac
		kg/Ac
		g/100
		kg/100
		mL/100
SAVE		CANCEL 11/100



Carrier Setup Screen	Water
On the RUN screen, press on the blue Carrier tote label to bring up this screen. Add a new carrier or change the carrier by pressing on the <b>Name</b> box.	Water Carrier
Name: Water	
Default Units: GPA	Current Recipe Specific Information
Full Amount: 5000 GAL	Amount Required: 1114.6 GAL
Amount Left: 4073 GAL	App Rate: 15.0 GPA
Empty Alarm 0 GAL	FLOW CAL ENABLED
	FLOW CAL OFF
RELOAD	PRIME DISABLED JOB RUN

### **Carrier Flowmeter Calibration (using Mass Meter)**

**FLOW CAL OFF**—Press for **FLOW CAL ENABLED**. When the batch is started, the carrier solution will flow through the Mass Meter as well as through the Carrier Flow Meter so that the Carrier Flow Cal can be calibrated. This is especially important when using Multiple Carriers to verify accurate measurement of each carrier.



The Carrier Tote on the Run Screen will show the "CALIBRATING" message while the batch is running.

When the batch is completed the Carrier Flow Cal (Pulses/Gal) for that carrier will be adjusted based on this calibration process.

Verify accurate carrier measurement for future batches.

The Carrier Flow Cal can always be adjusted manually, if needed. If the carrier is routinely ending up short or long, adjust the Pulses/Gal for the carrier.

Increase the Flow Cal (Pulses/Gal) if more carrier is needed.

Decrease the Flow Cal if less carrier is needed.

See the navigation path on the next page or watch the video.





EDIT CARRIER (Navigation—Press on indicated boxes): Use to edit Pulses/Gal for carrier flowmeter calibration. Carrier Flow Cal (pulses/gal) must be adjusted here.

Water 381.6 381.4		Water Carrier				
43.0 GPN	Name: Water					
Number of Results: 5		and the second se		Ascending	Section 1	
Name NO PRODUCT		EPA ID			Pulses/Gal	
Fert 1					91.0	
Fert 2					91.0	
Fert 3					91.0	
Water					91	
	ana and an and an and and an and and an a			****		
CELECT			. SEL	ECT	ANICEL	
SELECT	NEW DE	LETE	NOT		ANCEL	

	EDIT CARRIER	
NAME:	Water	
EPA ID:		
Pulses/Gal:	91 Increase the Flow Cal (Pulses/Gal) if more carrier is nee Decrease the Flow Cal if less carrier is needed.	eded.



### Advanced Setup Screen (includes Carrier Blending)

SETTINGS	Battery Voltage:	12.15 Volts Enter
		6
Carrier Meter	ARAG	Pressure Input AI[4] QD3
Reset to Factory Defaults	RESET	
Number of Carriers	1	View Vars
Remote Data Selection	3 Email History	Language English English
AUTOMATED PRODUCTS 6	4 Venturi	Pulses/Gal 91.0 Russian Ukrainian Spanish
		Files: Used/Avail: 82,944/512,000 bytes
IP Settings	Files	System Settings MENU

### Don't mess with these unless you know what you're doing.

**Carrier Meter Select:** Press to toggle from Arag to Seametrics (default and standard on QD3000 is Arag). **Pressure Input:** Press to toggle from QD3 to QD2 (if using this controller on an older Quick Draw 2 model) **Reset to Factory Defaults:** You may not want to do this.

Number of Carriers: Pulldown menu to select from 1 to 4 carriers.

View Variables: Don't touch.

Remote Data Selection: Default is Email History

Language: Select desired

Automated Products: Enter 4 or 6 or 9.

Select Venturi or Pump Suction: Toggle to select

**Pulses/Gal:** The default is 91 for the Arag carrier flow meter. The default for the Seametrics flowmeter is 13.7. The number here will be the default setting if no carrier is selected. To change the flow cal for a specific carrier, go to that carrier and edit the Pulses/Gal (see page 30). Changing the number here will not change a carrier that has already been set up.

IP Settings: See next page

Files: See next page



## **IP Settings**

IP Settings						
WIFI		Ethernet				
IP Address: 192.168.1.140	IP Address:	192.168.1.135	COMM IP			
Net Mask: 255.255.0.0	Net Mask:	255.255.0.0	192.168.1.135			
Gateway: 192.168.1.99	Gateway:	192.168.1.99				
DNS: 192.168.1.11	DNS:	192.168.1.11				
SAVE			SAVE			
These Settings should not need char Contact your QuickDraw dealer or Su						
			ВАСК			

### Files







### Carrier Blending (Multiple Carrier) Setup Screen

System must be set up for more than 1 carrier (see page 31). On the Run Screen, tap the blue Carrier tote									
label.	MULTIPLE	PRESS: Carrier							
	App Rate 10.0 GPA Volume 1,000.0 GAL	CARRI	ER SETUP						
	Carrier Calc Mode Volume Volume Volume Volume					PreLoad Vol			
	Name	Load Order	Rate	Inv.	Use as Prelo	ad			
Carrier	1: Water	4	299.9 GAL	€		Set To Balance			
Carrier	2: Fert1	1	100.0 GAL	€		Set To Balance			
Carrier	3: Fert2	2	249.9 GAL	€		Set To Balance			
Carrier	4: Fert3	3	199.9 GAL	€		Set To Balance			
	SAVE	Carrier in Recip Carrier Still Neede			JOB	RUN			

Carrier Setup (for Carrier Blending) Help Screen

**Carrier Calc Mode:** Select how to enter the amount of each carrier to use. Pulldown menu to select *Percentage, Volume, or Application Rate.* 

Carrier Name: Press on the Carrier Name box to Select/Edit/Create New Carrier to be used.

**Load Order:** Specify the order in which the carriers will be loaded. Carriers must have a Load Order to be included in the batch. Any Carrier without a Load Order will be ignored during batching.

**Amount:** The amount of each Carrier to be included in the Recipe. Units will match Carrier Calc Mode selected above.



Press on this arrow to go the Inventory/Alarm screen for the selected Carrier. Press the arrow on the Inventory screen to move from one carrier to another. Press **CARRIERS** to return to the Carrier Setup screen.

Use as Preload: Check the box to indicate which Carrier should be used for the Preload.

Carrier in Recipe: This value indicates the total amount of Carrier in the current Recipe.

**Carrier Still Needed:** This value indicates how much Carrier is still needed to account for the total amount in the Recipe.

**Set to Balance:** These buttons are only visible when "Carrier Still Needed" is not 0. Pressing on one of these will allocate all of "Carrier Still Needed" to that Carrier.



**SAVE:** Press SAVE to save the changes.


Press on a blue Carrier tab to bring up this screen to Select / Edit / or Create a New carrier. Press on a Carrier Name, then Press EDIT to change the Name, EPA ID, or Pulses/GAL.

Number of Results: 5	SELECT C	ARRIER		
FILTER		Sort Direct	ion: Ascendin	
Name	1	EPA ID		Pulses/Gal
NO PRODUCT Fert 1				91.0
Fert 2				91.0
Fert 3				91.0
Water				91
SELECT	NEW DELETE	EDIT	SELECT NOTHING	CANCEL
	EDIT CA	RRIER		
NAME: Fert 2		5		
EPA ID:		9		
Pulses/Gal: 91.0 IN	djust Pulses/GAL if necessary for ICREASE this number if more pr ECREASE this number if less pro	oduct is needed.		
F	Press SAVE to save any changes			
App Rate 10.0 GP/ Volume 1,000.0 G	CARRIER SETU	P	?	
	OTAL CARRIER VOLUME HAS NOT BEEN	PreLoad	-	SCAN ME
App Rate	Load Order	Use as Pre	GAL	
Name	Rate	Inv.	load	
Carrier 1: Water	4 2.98 GAL/Ad	. → 🔽	Set To Balance	<i>Carrier Still Needed</i> does not equal 0.
Carrier 2: Fert1	1 1.00 GAL/Ad	• • □	Set To Balance	Add amounts to one or more Carri-
Carrier 3: Fert2	2 2.50 GAL/Ad	<b>.</b>	Set To Balance	ers or press "Set to Balance" to allocate
Carrier 4: Fert3	3 2.00 GAL/Ad	<b>.</b>	Set To Balance	carrier needed to that Carrier.
SAVE	Carrier in Recipe: 9.30 GAL/A Carrier Still Needed: 0.82 GAL/A	100	RUN	

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**Hide History Full Alarm:** If ENABLED, the system will overwrite old history records without warning when the history is full. The History will hold 100 batches. Batch number 101 will overwrite batch number 1.

**Grower/Farm/Field Tree:** If ENABLED, the user will only see Farms associated with the current Grower, and Fields associated with the current Farm when selecting Farms and Fields. If DISABLED, the user will be able to see all the Farms and Fields while selecting.

**Shuttle Inventory Alarms and Carrier Inventory Alarms:** If ENABLED, the screen will show a warning when a batch is set up if the inventory of that product or carrier is below what is needed for that batch. For this to work, the inventory of the product tote or carrier tank must be updated each time a new tote is connected or a tank is refilled. If DISABLED, there will be no warning before a batch starts, but flow alarms will activate and the system will pause the batch if the tote or tank runs empty and flow is not detected.

**Battery Voltage:** Shows the voltage reaching the controller from the battery. Press in the space to the left of Battery Voltage to go to the Advanced Setup screen (see page 31).

Date Format: Select format from pull-down menu.

**Time Set / Date Set:** This is the time / date that will be recorded in the batch history for each batch. Click on each box in the Time and each box in the Date to set.

**Default Ibs/Gal: 10** (This is used to convert dry products into an equivalent liquid volume)

Units: Select English or Metric.

**Pump Start Mode:** When set as **Momentary Start**, the pump-start output is on for "**Pump Start Time**" seconds when the batch is started. When set to **Maintained Start**, the pump start output is on as long



as the batch is active. *Maintained* is the correct choice for hydraulic pumps and probably the best choice for electric, but it depends on the user's motor control center. If the motor has a start-stop push-button setup, *Momentary* may need to be the setting.

Carrier Throttling Valve % Open: Default is 75. Used only on Pump Suction systems. This will close the carrier valve to the designated percentage to create more suction when product is being pulled into the batch. Decrease this number if you need to use less carrier to get all the chemicals in a batch.

**Manual Product Valve Select:** This determines which valves are open and closed when adding Manual Products to batch. Default and typical setting is **2 Inch Venturi** for a Venturi system. To set the QuickDraw in bypass mode, select 3 Inch Valve.

**Kill Pump During Pause:** Default is Disabled (Red X). Change to Enabled (Green checkmark) if you want to kill the pump anytime the Batch is Paused.

**Carrier Valve Control:** Only shows when system is set for more than 1 carrier. Default is Blending. Select Manual if you want more than one Carrier Valve to open when a Batch begins.





Valve 3

Valve 4

2 Inch Venturi-Default

3 Inch Valve



Hide History Full Alarm: If ENABLED, the system will overwrite old history records without warning once the history file is full.

Grower/Farm/Field Tree: If ENABLED, the user will only be able to select Farms associated with the current Grower and Fields associated with the current Farm. If DISABLED, the user will be able to select all Farms and Fields.

Shuttle Inventory Alarms/Carrier Inventory Alarms: Determines whether or not the Inventory/Empty warnings are ENABLED. If DISABLED, flow alarms will still activate, and the system will pause the batch if flow is not detected.

Date Format: Allows the user to select which order the Day, Month, and Year are displayed.

**Date/Time:** The user can set the correct data and time to be used when creating history records. (If the system as internet access, either via cellular modem or LAN, the time will be set automatically. The Time Zone may need to be set base on location.)

Default Ibs/Gal: This setting is used to convert dry products into an equivalent liquid volume. The default is 10.0.

Units: US Imperial vs Metric units.

Pump Start Mode/Pump Start Time: When set to Momentary Start, the pump start output will be on for "Pump Start Time" seconds when the batch is started. When set to Maintained Start, the pump start output will be on for the duration of the batch.

Carrier Throttling Valve % Open (Suction Only): While the QuickDraw is adding products, the Carrier valve will close to this position to create more suction on the products.



# System Settings 2

	S	ystem Settings	s 2
Product Valve	Close Time	Boost Pump DISABLED	Display Sleep
Valve 2 Valve 3 Valve 4 Valve 4	1.50         Sec           1.50         Sec           1.50         Sec           1.50         Sec	Purge Time	Inactive Shutdown Time 60 Min
ENABLED		to automatically purge the ho each batch is run. If the optional "Hose Purge	onal accessory that will use compressed air use from the QuickDraw to the sprayer after e Cycle" is installed set the Purge Time 0 seconds). Adjust as necessary for best
			Remote Settings RUN MENU

**Product Valves:** Select DISABLED to disable that valve and to prevent it from opening even if a recipe calls for that valve. This may be needed to allow a batch to run even if one of the valves is not operating.

**Valve Close Time:** Use this to fine-tune the product valves shutoff to hit the Target. This is the amount of time before the Target amount is reached that the valve will start to close. If the batch is overshooting the Target, increase this time so the valve will begin shutting sooner. If the batch is undershooting the Target, decrease this time so the valve will stay open longer before shutting. The default value for a 1" valve is 1.5 seconds. The default for a 1 1/2" valve is 3.2 seconds.

**Boost Pump:** (*Not used very often*) This selects the product during which you would like the optional Boost Pump to be active. Extra harnessing is needed for this option. Typically will be DISABLED, unless using the Boost Pump option.

**Purge Time:** (if this option is installed): Sets the duration of the Hose Purge cycle at the end of a batch. If Purge is not installed, this should be 0.0.

**Display Sleep / Sleep Time:** When ENABLED, the display will go to sleep after "Sleep Time" seconds of inactivity to conserve battery power. To wake the display, touch the screen or push the power button.

**Inactive Shutdown:** If ENABLED, the controller will shut down if it is inactive for the time set in **Inactive Shutdown Time to** save battery power.

Remote Settings: Press to go the Remote Communications Setup screen.

**RUN:** Press to go the Run Screen (will not start a batch).

**MENU:** Press to return to the Menu Screen.



# System Settings 2- Help Screen





Product Valve/Carrier Valve: Select DISABLED to disable the valve. This may be necessary if a valve is malfunctioning and/or not communicating with the controller. When DISABLED, the valve will be ignored, even if the recipe calls for that valve.

**Valve Close Time:** This is the amount of time before the Target amount is reached that the valve will start to close. If the batch is overshooting the Target, increase the time so the valve will begin shutting sooner. If the batch is undershooting the Target, decrease the time so the valve will stay open longer. The default value for a 1" valve is 1.5 seconds. The default for a 2" valve is 3.2 seconds. The default for a 3" carrier valve is 8 seconds.

Boost Pump (if installed): This selects which product has the optional Boost Pump. If no Boost Pump is present, this should be set to DISABLED.

Purge Time (if installed): This sets the duration of the Hose Purge cycle at the end of a batch. If Purge is not installed, this value should be 0.0.

**Display Sleep/Sleep Time:** When ENABLED, the display will go to sleep after "Sleep Time" seconds of inactivity. This is intended to conserver battery power. To wake the display, touch the screen or push the power button.

Inactive Shutdown/Inactive Shutdown Time: When ENABLED, the QuickDraw will power down after "Inactive Shutdown Time" seconds of inactivity.

### **Purge Active Screen**





# **Remote Communications Setup**

SureFire

1 Svet

MENU		Remote Settings		
	Rem	ote Setting	S	
	Remote Login	IP Address: 192.16	8.1.135	COMM IP
User Na	me: SureFire	Net Mask: 255.25	5.0.0	192.168.1.135
Remote Passw	ord: SfireQD	Gateway: 192.16	8.1.99	
QuickDraw	/ ID: QD1	DNS: 192.16	8.1.11	
	SETTINGS > REN At least one of the	tered on the iPad app > /OTE SETTINGS. se must be changed from gs (for better security).	Batch Complete	Email 💌
		oleted Report Email A	ddresses	
Email 1: test@ Email 2: Email 3:	Desurefireag.com	WIFI	System Settings RL	JN MENU
?	<sup>iPad</sup> Wi	fi Settings	Scan for	Wifi
Wifi Conn Create QuickDraw W	ifi IP Address: 1 Net Mask: 2 Gateway: 1	92.168.1.140 app: 3	P Address must be e SETTINGS > REMO	
	QuickDraw Wifi	QuickDraw Wi-fi		
SSID:	QuickDraw	SSID: PASSWORD:		
WiFi Password:	SureFire	These can be changed b		
SSID: WiFi Password:	Remote Wifi SureFire Network	On the iPad, go to SETT Select the network shown shown in the Password b	n in the SSID box. Ent	
QuickD	raw Wifi ActiveNetwork Name: (	QuickDraw	Remote Settings RU	N MENU

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### Wifi Settings

#### Wi-fi Connection:

This is used to determine whether the QuickDraw will connect to an existing Wi-fi network or create its own network that can be connected to. When set to "Create QuickDraw Wi-fi" the QuickDraw controller will create a Wi-fi network that can be connected to by other devices. When set to "Connect to External Wi-fi" the QuickDraw controller will attempt to connect to an existing Wi-fi network. See "QuickDraw Wi-fi" and "Remote Wi-fi" for network login settings.

#### QuickDraw Wi-fi:

When "Wi-fi Connection" is set to "Create QuickDraw Wi-fi" the SSID will be the name of the network the Quick-Draw controller creates and the Password will be the Network Security Key for that Wi-Fi network.

#### Remote Wi-fi:

When "Wi-fi Connection" is set to "Connect to External Wi-fi" the SSID will be the name of the network the Quick-Draw controller will try to connect to and Password is the Network Security Key for that network. To select the network to which you want to connect, click "Scan For Wi-fi". This will create a list of all available networks at which point you can choose the correct one by clicking it.

#### Scan for Wi-fi:

Clicking "Scan for Wi-fi" will display all available Wi-fi networks and associated signal strength. Clicking on an available network will set that network to the network the QuickDraw attempts to connect to when "Wi-fi Connection" is set to "Connect to External Wi-fi".

#### **Reset IP Address:**

When "Wi-fi Connection" is set to "Connect to External Wi-fi" the "Reset IP Settings" button will be visible. Clicking this will force the QuickDraw to reconnect to the network and find a new IP address. This is sometimes necessary when connecting to a new network.

### **OPTIONAL Remote Connectivity Package**

An optional Remote Connectivity Package is available for the QuickDraw 3000. This includes a modem with antenna to allow the QuickDraw to communicate via the internet. This option requires the purchase of a renewable subscription plan.

With the Remote Connectivity Package a batch report email can be sent at the completion of each batch. Other cloud connectivity features are also in development for future release.

Batch Complete Em	ail ENABLED			
	Batch Completed Report Ema	il Addresses		
Email 1: Xxxxxxx@surefi	reag.com			
Email 2:				
Email 3:				
Batched Data		2020-02-10 14:00,		
QuickDraw Identifier		QD1234		
Mix Name		Example Recipe		
Batch ID 027-02/10/20				
Client	This is part of the report that will be sent to the	MAW		
Farm	email address(es) listed.	Rawlins		
Field		W80		
State	The report will also include the Rate and Total	СО		
County	Amount of each carrier and chemical in the batch (see page 49).	Rawlins		

SureFire Ag Systems

Total Batched

Batch Status

Total Area

Wind/Temperature

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Completed

10.0 Acres

99.8 GAL

SW 4.0 MPH, 66.0 degF

# Field and Weather Settings



This information is optional, but it will become a part of the batch record and will be a part of the historical record.

# FIELD AND WEATHER SETTINGS

Grower:	MAW		Field:	W80		
Farm:	Rawlins		Recipe:	Example Recipe		
Operator:			Machine:			]
Crop:			Pest:			1
Tempera	ture: 66.0 °F	Wind Dir/Speed SW 💽 4.0 M	прн	Boom Height:	0.0 Inches	
-		Importing Fields from Operations C		JOB	RUN	MENU

If you want to import fields from John Deere Operations Center, press on this button and follow the instructions to export the data from Operations Center to a USB Drive, and then import it to the QuickDraw.



Grower/Farm/Field Tree

**Grower/Farm/Field Tree:** If ENABLED, the user will only see Farms associated with the current Grower, and Fields associated with the current Farm when selecting Farms and Fields. If DISABLED, the user will be able to see all the Farms and Fields while selecting.



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# Maintenance



If a valve is replaced or moved, it is necessary to reset the valve address, so the controller knows which valve it is communicating with.

DO NOT RESET A VALVE ADDRESS UNLESS A VALVE HAS BEEN REPLACED OR MOVED.

This screen also shows the Software and Display Rev that are on the QD controller.

Check these periodically with the versions found at support.surefireag.com to keep your QuickDraw up to date. See further Software Update instructions on pages 77-79 of this manual.

	MAINTENANCE
Model Code: 100-1.15-6-137 Software Rev: 2.3.5 Display Rev: 1.14.1	Note: Pressing the RESET buttons will erase the current valve address.
	RESET ADDR VALVE 1 RESET ADDR VALVE 2
	RESET ADDR VALVE 3 RESET ADDR VALVE 4 RESET ADDR VALVE 5
Winterization Procedure	RESET ADDR VALVE 6

Press the Winterization Procedure button to see the instructions for winterization.

These instructions are on pages 75 and 76.





### History

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HISTORY will be transferred to the iPad whenever the iPad is connected via WI-FI to the QuickDraw controller.

	32/33				
	ipe: Corn Pre 2021	Batch ID: 04		Total: 999.7	
	ver: Wolters Farms		-11-2020 10:26	Acres: 100.0	
	rm: Matt Wolters	Wind/Temp: 0.0		Rate: 10.0	
	eld: 29-2-33	Batch Time: 9.3		Status: Comp	oleted
Opera	tor: William Johnson		nn Deere 4930		
	Product	EPA ID	Rate		Total
Carrier1:	Water		9.3 GAI		34.5 GAL
Product1: Product2:	Atra-V 4L (Atrazine)	89167-38-89391	1.00 Qua	arts/Acre 2	25.0 GAL
Product2:	Class Ed Extra (alyphacata)	80967-5-93033	0.00 26.00 OZ/	11.000	0.0 20.2 GAL
Product4:	Slam 54 Extra (glyphosate) Moccasin	70506-323	4.00 OZ/		3.0 GAL
Man. Prod1:	AMS	3427-5678-89	17.00 lbs/		70.0 lbs
Man. Prod2:	I MITIG	5421 5070-05	0.00	100 11	0.0
Man. Prod3:			0.00		0.0
Man. Prod4:			0.00		0.0
Man. Prod5:			0.00		0.0
	List	DELET		RUN	MENU
		HISTORY R			
Nu				RUN Sort Direction:	
Batch II	mber of Results: 33	HISTORY R Sort By: Batch ID Grower	ECORDS	Sort Direction: Fie	Descending
Batch II 026-12032	mber of Results: 33 ) Recipe 0 Example Recipe	HISTORY R Sort By: Batch ID Grower Wolters Farms	ECORDS Farm Matt Wolters	Sort Direction: Fie 29-2-33	Descending
Batch II 026-12032 025-12012	mber of Results: 33	Sort By: Batch ID Grower Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242	mber of Results: 33	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242	mber of Results: 33 ) Recipe 0 Example Recipe 0 Example Recipe 0 Corn Pre 2021 0 Corn Pre 2021	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242	mber of Results: 33 Mecipe Example Recipe Example Recipe Corn Pre 2021 Corn Pre 2021 Corn Pre 2021	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242 022-11242	mber of Results: 33	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242 021-11242 020-11242	mber of Results: 33	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242 020-11242 020-11242 019-11242	mber of Results: 33	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242 021-11242 020-11242 019-11242 019-11242 018-11182	mber of Results: 33 Recipe Example Recipe Example Recipe Corn Pre 2021 Corn Pre 2021	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242 021-11242 020-11242 019-11242 018-11182 017-11182	mber of Results: 33 Recipe Example Recipe Example Recipe Corn Pre 2021 Corn Pre 2021	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242 021-11242 019-11242 018-11182 017-11182 016-11182	mber of Results: 33	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
Batch II 026-12032 025-12012 024-11242 023-11242 022-11242 021-11242 020-11242 019-11242 018-11182 017-11182 016-11182	mber of Results: 33 Recipe Example Recipe Example Recipe Corn Pre 2021 Corn Pre 2021 29-1-33 Airport Corn Fer. 29-1-33 Airport Corn Fer. 29-1-33 Airport Corn Fer.	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending
	mber of Results: 33 Recipe Example Recipe Example Recipe Corn Pre 2021 Corn Pre 2021 29-1-33 Airport Corn Fer. 29-1-33 Airport Corn Fer. 29-1-33 Airport Corn Fer. 29-1-33 Airport Corn Fer.	HISTORY R Sort By: Batch ID Grower Wolters Farms Wolters Farms	ECORDS Farm Matt Wolters Matt Wolters	Sort Direction: Fie 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33 29-2-33	Descending



# History (from iPad App)

Recipe: Corn Pre 2021Batch ID: 042-121120Total: 999.7 GALGrower: Wolters FarmsDate/Time: 12-11-2020 10:26Acres: 100.0Farm: Matt WoltersWind/Temp: 0.0MPH N0.0 FRate: 10.0 GAL/AcreField: 29-2-33Batch Time: 9.3 MinStatus: CompletedOperator: William JohnsonMachine: John Deere 4930QD ID: QD15ProductEPA IDRateTotalCarrier1:Water9.3 GAL/Acre934.5 GALProduct1:Atra-V 4L (Atrazine)89167-38-893911.00 Quarts/Acre25.0 GALProduct2:Product3:Slam 54 Extra (glyphosate)80967-5-9303326.00 OZ/Acre20.2 GALProduct4:Moccasin70506-3234.00 OZ/Acre3.0 GALMan. Prod1:AMS3427-5678-8917.00 lbs/100170.0 lbsMan. Prod3:Man. Prod3:Man. Prod3:Man. Prod3:Man. Prod3:Man. Prod5:San San San San San San San San San San		130 / 130				
Farm: Matt Wolters Field: 29-2-33Wind/Temp: 0.0MPH N0.0 F Batch Time: 9.3 MinRate: 10.0 GAL/Acre Status: Completed QD ID: QD15Operator: William JohnsonMachine: John Deere 4930QD ID: QD15ProductEPA IDRateTotalCarrier1:Water9.3 GAL/Acre934.5 GALProduct1:Atra-V 4L (Atrazine)89167-38-893911.00Quarts/Acre25.0 GALProduct2:Product3:Slam 54 Extra (glyphosate)80967-5-9303326.00OZ/Acre3.0 GALProduct4:Moccasin70506-3234.00OZ/Acre3.0 GALMan. Prod1:AMS3427-5678-8917.00lbs/100170.0 lbsMan. Prod4:Moccasin5425678-8917.00Jbs/100170.0 lbs		the state of the second s	Batch ID: 042-121120			
Field: 29-2-33Batch Time: 9.3 MinStatus: CompletedOperator: William JohnsonMachine: John Deere 4930QD ID: QD15ProductEPA IDRateTotalCarrier1:Water9.3 GAL/Acre934.5 GALProduct1:Atra-V 4L (Atrazine)89167-38-893911.00 Quarts/Acre25.0 GALProduct2:Product3:Slam 54 Extra (glyphosate)80967-5-9303326.00 OZ/Acre20.2 GALProduct4:Moccasin70506-3234.00 OZ/Acre3.0 GALMan. Prod1:AMS3427-5678-8917.00 Ibs/100170.0 IbsMan. Prod2:Man. Prod4:StatusStatusStatus	Gr	ower: Wolters Farms				
Operator: William Johnson         Machine: John Deere 4930         QD ID: QD15           Product         EPA ID         Rate         Total           Carrier1:         Water         9.3         GAL/Acre         934.5         GAL           Product1:         Atra-V 4L (Atrazine)         89167-38-89391         1.00         Quarts/Acre         25.0         GAL           Product2:         Product3:         Slam 54 Extra (glyphosate)         80967-5-93033         26.00         OZ/Acre         20.2         GAL           Product3:         Slam 54 Extra (glyphosate)         80967-5-93033         26.00         OZ/Acre         3.0         GAL           Product4:         Moccasin         70506-323         4.00         OZ/Acre         3.0         GAL           Man. Prod1:         AMS         3427-5678-89         17.00         Ibs/100         170.0         Ibs           Man. Prod3:		Farm: Matt Wolters	Wind/Temp: 0.0MPH N	0.0 F	Rate:	10.0 GAL/Acre
Product         EPA ID         Rate         Total           Carrier1:         Water         9.3 GAL/Acre         934.5 GAL           Product1:         Atra-V 4L (Atrazine)         89167-38-89391         1.00 Quarts/Acre         25.0 GAL           Product2:         Product3:         Slam 54 Extra (glyphosate)         80967-5-93033         26.00 OZ/Acre         20.2 GAL           Product4:         Moccasin         70506-323         4.00 OZ/Acre         3.0 GAL           Man. Prod1:         AMS         3427-5678-89         17.00 lbs/100         170.0 lbs           Man. Prod2:		Field: 29-2-33	Batch Time: 9.3 Min		Status:	Completed
Carrier1:         Water         9.3 GAL/Acre         934.5 GAL           Product1:         Atra-V 4L (Atrazine)         89167-38-89391         1.00 Quarts/Acre         25.0 GAL           Product2:         Product3:         Slam 54 Extra (glyphosate)         80967-5-93033         26.00 OZ/Acre         20.2 GAL           Product4:         Moccasin         70506-323         4.00 OZ/Acre         3.0 GAL           Man. Prod1:         AMS         3427-5678-89         17.00 lbs/100         170.0 lbs           Man. Prod2:	Ope	erator: William Johnson	Machine: John Deere 4	1930	QD ID:	QD15
Atra-V 4L (Atrazine)         89167-38-89391         1.00 Quarts/Acre         25.0 GAL           Product2:		Product	EPA ID	Rat	e	Total
Product2:         Slam 54 Extra (glyphosate)         80967-5-93033         26.00         OZ/Acre         20.2         GAL           Product3:         Moccasin         70506-323         4.00         OZ/Acre         3.0         GAL           Man. Prod1:         AMS         3427-5678-89         17.00         Ibs/100         170.0         Ibs           Man. Prod2:	Carrier1:	Water		9.3	GAL/Acre	934.5 GAL
Product3:         Slam 54 Extra (glyphosate)         80967-5-93033         26.00 OZ/Acre         20.2 GAL           Product4:         Moccasin         70506-323         4.00 OZ/Acre         3.0 GAL           Man. Prod1:         AMS         3427-5678-89         17.00 lbs/100         170.0 lbs           Man. Prod2:	Product1:	Atra-V 4L (Atrazine)	89167-38-89391	1.00	Quarts/Acre	25.0 GAL
Product4:         Moccasin         70506-323         4.00 OZ/Acre         3.0 GAL           Man. Prod1:         AMS         3427-5678-89         17.00 lbs/100         170.0 lbs           Man. Prod2:	Product2:					
Man. Prod1:         AMS         3427-5678-89         17.00         Ibs/100         170.0         Ibs           Man. Prod2:	Product3:	Slam 54 Extra (glyphosate)	80967-5-93033	26.00	OZ/Acre	20.2 GAL
Man. Prod2: Man. Prod3: Man. Prod4;	Product4:	Moccasin	70506-323	4.00	OZ/Acre	3.0 GAL
Man. Prod3: Man. Prod4:	Man. Prod1:	AMS	3427-5678-89	17.00	lbs/100	170.0 lbs
Man. Prod4;	Man. Prod2:					
	Man. Prod3:			A		
Man. Prod5:						
	Man. Prod5:					
		List				JN MENU

Number o	f Results: 130	Sort By: Batch ID	T	Sort Direct	ion: Descending
Batch ID	Recipe	Grower	Farm	Field	QD ID
042-121120	Corn Pre 2021	Wolters Farms	Matt Wol	ters	29-2-33
)41-121120	Corn Pre 2021	Wolters Farms	Matt Wol	ters	29-2-33
40-121020	Corn Pre 2021	Wolters Farms	Matt Wol	ters	29-2-33
39-121020	Corn Pre 2021	Wolters Farms	Matt Wol	ters	29-2-33
38-121020	Corn Pre 2021	Wolters Farms	Matt Wol	ters	29-2-33
37-121020	Corn Pre 2021	Wolters Farms.	Matt Wol	ters	29-2-33
36-121020	Corn Pre 2021	Wolters Farms	Matt Wol	ters	29-2-33
35-120520	Corn Pre 2021	Wolters Farms	Matt Wol	ters	29-2-33
		Wolters Farms h records can be filtere	Matt Wolters ed by Date, Rec	ipe, Grower, F	OD15 Farm, Field,
Reports of th	QuickDraw ID. See he filtered batches r Ilative totals of all pr	nay be sent as a grou	p, with a report o	on each batch	and a final report



# History (from iPad App)—Filter by Date



### Filter by Recipe, Grower, Farm, Field, Product, QD ID

# HISTORY RECORDS

Number o	of Results: 61	Sor	t By: Batch ID	▼ Sc	ort Direction:	Descending
	Filter By:					
Batch 030-12/27/	Date	X				Field
029-12/17/1 028-12/17/1	Recipe	3	Farm			
027-12/17/1 026-12/04/	Grower		BEGINS WITH			
025-12/04/ 024-12/04/ 023-12/04/	Farm		CONTAINS	- 64		
022-12/04/ 021-12/04/	Field				-	
020-12/04/ 019-10/28/	Product				-	
018-10/28/2			Finished		-	
F	LIER	EIVIAIL	View Details	DELETEI	IST	Cancel



History.html 7 KB Batch ID: 032-11/07/19 Grower: MW Farm: H and E Field: W40 Operator: MW Machine:	This is the <b>SUMMARY</b> (HTML) file that is emailed from the can be a filtered batch list. The bottom panel in this SUM tal of the batches in the list. <b>Recipe:</b> Training 1 <b>Date/Time:</b> 11-07-2019 10:59 <b>Wind/Temp::</b> 5.0MPH SW 74.0 F <b>Status:</b> Completed <b>Total:</b> 300.0 <b>Acres:</b> 20.0	• •
Product (EPA ID)	Rate	Total
-Water ()		283.1 GAL
Amazon (1111)	32.00 OZ/Acre	5.0 GAL
Bravo (2222)	1.00 Pints/Acre	2.5 GAL
Chaser (3333)	24.00 OZ/Acre	3.7 GAL
AMS()	17.00 lbs/100	51.0 lbs
Manual 2 ( )	4.00 OZ/Acre	80.0 OZ
Batch ID: 030-11/07/19	Recipe: Training 1	
Grower: MW	Date/Time: 11-07-2019 10:46	
Farm: H and E	Wind/Temp:: 4.0MPH SW 72.0 F	
Field: W40	Status: Completed	
Operator: MW	Total: 299.8	
Machine:	Acres: 20.0	
Product (EPA ID)	Rate	Total
-Water ( )		282.8 GAL
Amazon (1111)	32.00 OZ/Acre	5.0 GAL
Bravo (2222)	1.00 Pints/Acre	2.6 GAL
Chaser (3333)	24.00 OZ/Acre	3.7 GAL
AMS()	17.00 lbs/100	51.0lbs
Manual 2 ( )	4.00 OZ/Acre	80.0 OZ

### Total

Product (EPA ID)	Total
Water ()	565.9 GAL
Amazon (1111)	10.0 GAL
Bravo (2222)	5.1 GAL
Chaser (3333)	7.4 GAL
AMS()	102.0 lbs
Manual 2 ( )	160.0 OZ



### History—Emailed Batch .csv File from QD 3000

When the QuickDraw is set up for remote connectivity, if "Batch Complete Email" is Enabled on the Remote Settings Screen, the following report will be emailed after each batch to the email(s) entered.

Batched Data 2020-02-10 14:00, QuickDraw identifier 2027-02/10/20 Mix Name 2070/20/20 Batch ID 077-02/10/20 Glent 3000000000000000000000000000000000000			
Mix NameExample RecipeBatch ID027-02/10/20ClientMAWGimRawlinsFieldW80StateCOCountyRawlinsStateCompletedStatusSumple doubleStatusSumple doubleCarrier NameFert 2Rate19 SokI/AcresTotal19 SokI/AcresStatusSumple doubleStatusSumple doubleStatusSumple doubleStatusSumple doubleStatusSumple doubleStatusSumple doubleStatusSumple doubleStatusSumple doubleStatusSumple doubleStatusSumple doubleStatus<	Batched Data		2020-02-10 14:00,
Batch ID Client Client Client Client Client Client Client Farm Farm Farm Field Client Field Cloux State Co County State County County Cloux County Cloux County Cloux C	QuickDraw Identifier		QD1234
ClientMAWFarmRawlinsFieldW80StateCOCountyRawlinsBatch StatusCompletedMun/TemperatureSW 4.0 MPH, 66.0 deg FTotal Area0.0 AcresTotal Area9.9.8 GALTotal Carrier9.9.8 GALCarrier NameFate Total CarrierRate Total3.3 GAL/AcresTotal9.9.8 GALCarrier NameFert 1Rate Total1.9 GAL/AcresRate Total1.9 GAL/AcresRate Total1.9 GAL/AcresCarrier NameFert 2Rate Total1.9 GAL/AcresRate Total1.9 GAL/AcresRate Total1.9 GAL/AcresRate Total1.9 GAL/AcresRate Total2.00 DZ/AcresRate Total2.00 DZ/AcresRate Total2.00 DZ/AcresRate 	Mix Name		Example Recipe
FarmRawlinsFieldW80StateCoCountyRawlinsBatch StatusCompletedWind/TemperatureSW 4.0 MPH, 66.0 deg FTotal Area10.0 AcresTotal Area9.8 GALTotal Eatched9.8 GALTotal Carrier NameStateTotal Carrier NameStateCarrier NameStateTotal Carrier NameStateCarrier NameStateTotal Carrier NameStateTotal Carrier NameStateCarrier NameStateTotal Carrier NameStateCarrier NameStateTotal Carrier NameStateTotal Carrier NameStateRate1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresCarrier NameStateCarrier NameStateTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal1.9 GAL/AcresTotal2.5 GALProduct NameStateTotal2.0 OZ/AcreTotal2.0 OZ/AcreTotal2.0 GALTotal2.0 GALTotal2.0 GALTotal2.0 GALTotal2.0 GALTotal2.0 GA	Batch ID		027-02/10/20
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	Product Name		
I OTAI 1.9 GAL			
		1001	1.9 GAL



### Manual Controls







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# Mass Meter Data

RUN	Manual Controls	MASSMEL	ER DATA	
		MASS M	IETER DATA	
т	ube Frequency	256.79 Hz	Mass Flow	0.00 lbs/min
L	eft Pickoff	0.79 mV	Mass Total	235.6 lbs
R	ight Pickoff	0.79 mV	Mass Inventory	235.6 lbs
D	Drive Gain	2.54 %	RESET	
Р	roduct Density	8.33 lbs/gal	Flow Rate	0.00 GPM
Te	emperature	75.40 °F	Volume Total	28.2 GAL
Ρ	ressure	40.20 PSI	Volume Inventory	28.2 GAL
				RUN BACK

This information will not normally be used. SureFire Support may use it to evaluate the operation of the mass meter for troubleshooting purposes.



# Carrier Flowmeter (Arag Orion X)



The standard carrier flowmeter is a 3" Arag Electromagnetic flowmeter. The flowmeter calibration can be adjusted as needed to increase the accuracy of the carrier measurement.

The ORION X flowmeter is able to detect only the passage of conductive liquids with a conductivity equal to or greater than  $300 \ \mu$ S/cm.

The chart below explains the meaning of the various light patterns that may be shown on the meter.

	OFF	The flowmeter is not powered.			
X	GREEN BLINKING	The flowmeter is waiting to acquire an address on the CAN line to which it is connected.		Red Blinking Lights	
	GREEN STEADY ON	Presence of STILL liquid inside the flowmeter.	2	Hardware Error—Contact ARAG	
C	BLUE STEADY ON	The flowmeter is reading the passage of the liquid inside.	3	Corrupted Calibration Data— Contact ARAG authorized Service	
C	VIOLET STEADY ON	No liquid has been detected inside the flowmeter.		Power supply voltage too high or	
C	) WHITE STEADY ON	Cleaning of the reading electrodes in progress.	4	too low—Check the power supply voltage and restore the correct val-	
X	RED BLINKING	RED: Error. The error codes are indicated through blinks, which are described in the table below.	5	Unstable reading—Check that the flow is normal and make sure to have complied with the hydraulic connection instructions (position,	
	RED STEADY ON	SEVERE ERROR: Contact a service center.		pipe dimensions, straight sections	
6		e has been detected—Check ambient temperate fore turning it on again, wait for the temperatu			
7	Center to check data Check that all setting	upted and the default ones have been restored integrity and to restore correct operation. s are as required, validate data by accessing th performed only by skilled technical staff).			





# iPad App (QuickDraw 3000 App)

The iPad app is not necessary to operate the QuickDraw 3000 in the field, but it does provide many convenience features, and *the QuickDraw 3000 is intended to be used with an iPad. The QD 3000 app is NOT the same as the original QD app. The new QD 3000 iPad must be downloaded and used.* 

With the iPad app, new recipes can be created, existing recipes can be edited, and products can be entered and set up. Grower, farm, field, operator, and other information can be entered and set up on the iPad without being near the QuickDraw. Setup can be done at home or in the office on the iPad and then transferred to the QuickDraw when connected with the Wi-fi connection.

Historical records of batches and all other files from the QuickDraw controller will be transferred to the iPad when they are connected.

The iPad app can be used to START a batch and to report the progress of Manually Added Products during a batch. The user can monitor the progress of the batch from the iPad and does not have to stay by the controller.

The QD3000 iPad App, for the most part, has the same screens and navigation features as the QuickDraw controller. The iPad can be used in the OFFLINE mode (at home or in the office) to train a new user in navigating and setting up the system.

The iPad Menu screen has the all the same buttons as the QuickDraw controller, plus an additional Data Management button. These will be shown in the coming pages.

### Using an iPad on more than one QuickDraw

A single iPad can be used to control/update multiple QuickDraws. Information/recipes that are added to the iPad while OFFLINE may be directed in whole or in part to individual controllers or to all controllers (See DATA MANAGEMENT > SEND > SEND & DELETE > DATA).

The iPad will store historical data from every controller it has ever connected to. When the iPad is OFFLINE, all historic data from every controller will be displayed. This data can be filtered as usual (explained later) and also by QuickDraw ID.

When the iPad is connected to a controller, it will only show data that is on that controller. Historical records from other controllers will not be visible. Also, any items that were created offline and that have not been sent to the controller will not be visible or selectable. (See Data Management later)

# **Get Started**

On the iPad, go to the App Store and download the SureFire QuickDraw 3000 app.

Follow the instructions on the following pages for:

- 1. Getting the iPad connected to the QuickDraw Wi-fi network and then,
- 2. Getting the iPad App and the QuickDraw communicating with each other.







# iPad App Connection Instructions



As the above image attempts to illustrate, the iPad app communicates with the QuickDraw Controller via a Wi-Fi connection. The following instructions detail how to set up this connection.

 Go to the Wi-fi Setup screen on the QD3000 controller via MENU->SETTINGS->Remote Settings->WI-FI. This will display the following screen which details the Wi-Fi settings for the QD Controller:

Wifi Settings	Scan for Wifi
IP Settings	
IP Address: 192.168.1.140	
Net Mask: 255.255.0.0	
Gateway: 192.168.1.99	
DNS: 192.168.1.11	
uickDraw Wifi	
emote Wifi	
twork	
iveNetwork Name: QuickDraw	Remote Settings RUN MENU
	IP Settings IP Address: 192.168.1.140 Net Mask: 255.255.0.0 Gateway: 192.168.1.99 DNS: 192.168.1.11 uickDraw Wifi emote Wifi



• The iPad needs to connect to the Wi-Fi network created by the QD Controller. To do this, click the



Settings button

on your iPad to open the Settings. Select Wi-Fi:



- Select the Wi-Fi network that matched the SSID found on the Wi-fi Setup screen of the QD Controller. In this case, "QuickDraw".
- You will likely be prompted for a password to connect. Use the Passcode found below the SSID used in the previous step. In this case, "SureFire".
- You should now be connected to the QD Controller's Wi-Fi network. The iPad will likely indicate that it has "No Internet Connection" as it does in the image above. This is normal and not a problem.
- Exit out of Settings on your iPad and open the QD3000 iPad app.
- On your iPad app, go to the Remote Settings screen via MENU->SETTINGS->Remote Settings.

	(iPad)		×	-1			
		Remo	ote Set	tings		Press <b>"?</b> " for setup Help	?
	Remote Login	i.					
User Name:	SureFire			WIFI IP:	<u>19</u> 2.168.1.1	140	
Password:	SfireQD				ind on the V	match the IP Ac Wifi Settings so kDraw controllo	reen of
QuickDraw ID:	QD1						
?	iPad	QD V	Vifi Se <sup>-</sup>	tting	s	Scan f	or Wifi
Wifi	Connection		IP Settings			•	Pad) and IP Ad-
Create QuickD	raw Wifi	IP Addres	ss: 192.168.1.14	0		n Wi-fi Setting ) must match	•



	Remo	ote Settings	
	Remote Login	IP Address: 192.168.1.135	COMM IP
User Name:	SureFire	Net Mask: 255.255.0.0	192.168.1.135
Remote Password:	SfireQD	Gateway: 192.168.1.99	
QuickDraw ID:	QD1	DNS: 192.168.1.11	

- On the QD Controller, go back to the Remote Settings screen.
- The above image shows the default values for User Name, Password, and QuickDraw ID. At *least one of these needs to be changed from default before attempting to connect.* It usually makes the most sense to change the QuickDraw ID as this is used to identify the controller in *historical records.*
- The User Name, Password, and QuickDraw ID on the QD3000 iPad app must be set to match those found on the Remote Settings screen on the QD Controller.
- On the iPad app, click the Connection Status icon (press the red X) at the top of the screen to connect to the QD Controller.

- Successful connection will be indicated by the two green lines shown in the picture shown below:
- (Red lines indicate the connection has NOT been made.)





Green Lines = Connected

(To go OFFLINE, press on the Green Bars-will turn to Red X)

Red Lines = Connection FAILED (Login Credentials are incorrect)

Red X = iPad is OFFLINE (Press on Red X when you want to connect)



# iPad App Menu and Data Management Screen



While working OFFLINE (indicated by the Red X), on the DATA MANAGEMENT SCREEN the user can ADD or EDIT entire recipes or the carrier(s) and products that will be used. Grower, Farm, Field, Operator, Crop, Machine, and Pest can also be added or edited.

When the iPad is later connected to the QuickDraw controller, these items can be transferred, in total or in part, to the QuickDraw controller. See the next page for the screens that will be available when the iPad is connected and there is new data on the iPad ready to be transferred to the QuickDraw.





When information has been entered on the iPad App while the iPad is not connected to the QuickDraw controller, there will be a message at the bottom of the Data Management screen when the iPad is connected.

DATA MAN	IAGEMENT
Grower: EDIT 📝 ADD 📺	Field: EDIT 📝 ADD 📺
Farm: EDIT 📝 ADD 📺	
Operator: EDIT 📝 ADD 📺	Machine: EDIT
Crop: EDIT 📝 ADD 🕋	Pest: EDIT 📝 ADD 📺
Recipe: EDIT 📝 ADD 📺	Carrier: EDIT 📑 ADD 📺
EDIT RECIPE	Product: EDIT
Data exists that may not be on the QuickDraw. Click "SEND" or "SEND/DELETE" to send all the data. Click "DATA" to handle individual files.	SEND & DELETE DATA RUN MENU
	QD, and still leave the data on the iPad. to the QD, and also to delete that data from the iPad. you can transfer individual parts of the new data.
DATA MAN	IAGEMENT
Grower/Farm/Field:	Press <b>SEND</b> to send all the new data to the QD, and still leave the data on the iPad.
SEND SEND DELETE DELETE	Press <b>SEND &amp; DELETE</b> to send all the data to the QD, and also to delete that data from the iPad. Press <b>DELETE</b> to delete any remaining new data in this category.
5	
Recipe/Product/Carrier:	
SEND SEND DELETE DELETE	



# iPad Settings 1 and Settings 2

		SETTINGS 1	
Hide History Full Alarm		Default lbs/Gal	Manual Product Valve Select
Hide History Full Ald		10.0	2 Inch Venturi-default
Grower/Farm/Field T	Tree 🔽	Units English	Kill Pump During Pause
		Pump Start Mode	The <b>Settings</b> pages on the iPad
Shuttle Inventory Alar	rms	Momentary Start-Default	are similar to the pages on the QD. See the documentation for those
Carrier Inventory Alarms		Pump Start Time	pages in this manual.
Battery: 0.0			
0:00:00	AM 0/	0)(0000)	Remote Settings RUN MENU
		SETTINGS 2	
Product Valve Valve 1	Close Time	Boost Pump DISABLED	iPad Auto-Lock
Valve 2	0.00 Sec	Purge Time	If <b>iPad Auto-Lock</b> is ENABLED, th
Valve 3	0.00 Sec	0.0 Sec	iPad may shut off during a batch if the iPad Auto-Lock times out.
Valve 4	0.00 Sec		If iPad Auto-Lock is DISABLED, the



# **External Plumbing Fittings**





1 1/2" Product Valve (1 standard- with optional 3 valves on 6- or 9-product))	M220 flange
1" Product Valve (Valves 2—6, unless your system has 3 - 1 1/2" valves)	M200 flange
Product Hose Rinse	2" Male Camlock
Eductor Supply	2" Male Camlock
Eductor Suction	M200 flange
Pump Outlet (Inlet to QD)	3" Male Camlock
Aux Rinse	3/4" FPT
Outlet to Sprayer	3" Male Camlock



# **Carrier/Product Plumbing and Flow**



Rear View (Cover Off)





Front View



# QuickDraw 3000 Main Plumbing Assembly



### QuickDraw 3000 Dimension Drawing









# **QuickDraw Connection Kits**

606-01-400325 QuickDraw Connection Kit for 1 1/2" Hose

606-01-400350 QuickDraw Connection Kit for 2" Hose

See 396-4887Y1 QuickDraw Hose Connection Instruction Sheet





# **QuickDraw Eductor Kits**

606-02-300100	QuickDraw 20 Gallon Stainless Steel Swing-Down Tank With ChemBlade Kit
606-02-300200	QuickDraw 20 Gallon Stainless Steel Swing-Down Tank NO Blade Kit
606-02-300225	Stand Mount Eductor 20 Gallon Tank Kit With ChemBlade - With 3" Bypass
606-02-300250	Stand Mount Eductor 20 Gallon Tank Kit With ChemBlade - Without Bypass
606-02-300300	Plumbing Kit for Connecting Manual Eductor to QuickDraw 3000 (Use for non-QuickDraw Eductors)











# QuickDraw Hose, Plumbing, and Valve Kits

606-04-100100	QuickDraw 3" Sprayer Fill Hose Kit
606-04-100200	QuickDraw Trailer 3" Plumbing Kit - 2 Carrier Tanks
606-04-100250	QuickDraw Trailer 3" Plumbing Kit - 2 Carrier Tanks w/ Electric Valves
606-04-100300	QuickDraw Trailer 3" Plumbing Kit - Single Carrier Tank
606-04-100350	QuickDraw Trailer 3" Plumbing Kit - Single Carrier Tank w/ Electric Valves
606-04-150200	2 Product Carrier Blending Kit - Valve Manifolds for Central Mounting
606-04-150300	3 Product Carrier Blending Kit - Valve Manifolds for Central Mounting
606-04-150400	4 Product Carrier Blending Kit - Valve Manifolds for Central Mounting
606-04-175200	2 Product Carrier Blending Kit - CAN Valves and Y Cables Only - (Need Plumbing and Ext. Cables)
606-04-175300	3 Product Carrier Blending Kit - CAN Valves and Y Cables Only - (Need Plumbing and Ext. Cables)
606-04-175400	4 Product Carrier Blending Kit - CAN Valves and Y Cables Only - (Need Plumbing and Ext. Cables)
606-04-200100	QuickDraw Trailer Harness Complete Kit (Pump Start/Stop & Power)
606-04-200150	QuickDraw Harness Kit for standard GX Honda Engine



### Accessories

	PUMPS
290-05-4788Y1	John Blue 3" Cast Iron Transfer Pump, Honda iGX390 11.7 HP AutoChoke
290-05-SP-3340-E10TB-1-FLG	3" John Blue Wet Seal Pump with 10 HP 1-Phase Electric Motor
290-05-SP-3345-PHL-FLG	John Blue 10 HP Hydraulic Motor Drive, 3" Cast Iron Wet Seal Transfer Pump
290-05-SP-3350-BS-FLG	John Blue, 3" Cast Iron Self-Priming Transfer Pump (Pump Only for Mount- ing to Honda Engine)
290-05-SP-3350-E15TB- FLG	John Blue, 15 HP 3 Phase Electric Motor, 3" Self Priming Centrifugal TEFC Powered Pump
290-05-SP-3350-G13HFLG	John Blue, 13 HP Honda, 3" Cast Iron Wet Seal Transfer Pump

208-05-2414Y1	Pump Stop Harness (Gas Engine or Electric Motor)
208-05-2431Y1	Pump Start Harness (Electric Motors Driven Only)
208-05-2430Y1 208-05-3944Y1	QuickDraw Electric Start Gas Engine 12 Volt Supply Harness QuickDraw Gas Engine Push Button Start
606-03-300150	QuickDraw Air Purge Kit w/ Pressure Regulator and Valve (MY 2021)
606-03-300175	QuickDraw Air Purge Retrofit Kit for MY 2020 and Prior
606-03-500100	3" Cast Iron Pump, Honda iGX390 AutoChoke Motor with QuickDraw Harnessing
606-06-100150	QuickDraw 3000 5" Lift Kit (Raises QD 5" for Low Trailers)
606-06-100200	QuickDraw Plant/Stationary Installation Stand
606-06-100300	IBC Shuttle Tie Down Kit - 2 Tie Down Brackets
604-200300	QuickDraw Lite - Pump Stop Kit
604-200100	QuickDraw Lite - 3" Carrier Flow Meter Kit
Power Accessories	
206-02-2208Y1	2 Pin - 20' 480 MP Extension Cable-8 AWG
206-02-2209Y1	2 Pin - 30' 480 MP Extension Cable-6 AWG
206-02-2210Y1	2 Pin - 40' 480 MP Extension Cable-6 AWG
208-05-4022Y1	Optima Battery - Red Top Dry Cell
208-02-2191Y1	Power Supply - 25Amp Fused 110VAC to 12VDC with 480 MP Tower Connector
Extended Harness for Mounting U Lead Time)	ser Interface Outside QuickDraw Max (Special Order 4-6 Week
208-05-4313Y1	10' Extended Harness Up Charge
208-05-4314Y1	25' Extended Harness Up Charge
Remote Connectivity (QuickDraw	Max Only)

Max Only)
QuickDraw Remote Connectivity Gateway (1-Time Hardware
Purchase)
1 Year Connection Service Subscription (Annual Data
Subscription)



# Accessory Kit List (Harnesses)

208-05-2414Y1	QuickDraw Pump Stop Wiring Harness Set (contains 2 harnesses; 208-05-2802Y1 & 208-05-2633Y1)
208-05-2430Y1	QuickDraw Electric Start Gas Engine 12 Volt Supply Harness (does not start pump)
208-05-2431Y1	QuickDraw electric motor drive pump start harness
208-05-2643Y1	QuickDraw Harness to Coriolis Power Conditioner
208-05-2733Y1	QuickDraw Coriolis to Power Conditioner Harness
208-05-2981Y1	Power Conditioner
208-05-3237Y1	78" Ethernet RJ45 to M12 Adapter Cable
208-05-3285Y2	QuickDraw Modem Power Harness
208-05-3360Y2	QuickDraw Lite Base Harness
208-05-3361Y1	QuickDraw Lite E-Stop Harness
208-05-3362Y1	QuickDraw Lite Motor Stop Adapter
208-05-3363Y2	QuickDraw CAN Valve Expansion Harness
208-05-3774Y1	QuickDraw Hydraulic Booster Pump Harness
208-05-3930Y2	QuickDraw Power Resistor
208-05-3932Y1	QuickDraw AC Booster Pump Harness
208-05-3944Y1	QuickDraw Gas Engine Push Button Start
208-05-3955Y1	QuickDraw Electric Pump Start-Stop Harness Set
208-05-4022Y1	Optima Battery 8022-091 75/25 RedTop Starting Battery
208-05-4240Y1	QuickDraw Transfer Pump Hydraulic Solenoid Start Harness
208-05-4312Y2	QuickDraw 3000 Wiring Harness (MY2021)
208-05-4313Y2	QuickDraw 3000 10 Ft Extended Wiring Harness (MY2021)
208-05-4314Y2	QuickDraw 3000 25 Ft Extended Wiring Harness (MY2021)
208-05-4770Y1	QuickDraw Honda Engine Remote Start Harness
208-05-4771Y1	QuickDraw Honda Engine Speed Select Harness
208-05-4783Y1	QuickDraw Honda Engine Control Final Harness
208-05-4784Y1	QuickDraw Honda iGX Engine Control Adapter Harness
208-05-4859Y1	Electric Carrier Single Valve Control Harness
208-05-4863Y1	QuickDraw Adapter Aux Output to Air Purge



# Accessory Kit List (Harnesses)

The accessory harnesses listed below all attach to the main QuickDraw harness, 208-05-2326Y1.

### Power harness extensions from vehicle battery

#### **480 MP Extension Harnesses**

QuickDraw has an internal battery to guarantee adequate power while running. However, it MUST be charged from the vehicle electrical system. Each QuickDraw includes a 20' power harness (205-2213Y1) to attach to the vehicle battery. If mounted further from the vehicle battery than 20' and/or crossing a trailer hitch, customer will need an extension harness.

### Power harness to supply electric start gas engine transfer pump

QuickDraw Electric Start Gas Engine 12 Volt Supply Harness 208-05-2430Y1

The QuickDraw battery can be used to supply power for an electric start gas engine transfer pump. There is a 480 MP connector on the QuickDraw harness that attaches to this harness. It makes wiring an electric start transfer pump fast and easy without the need for an extra battery or wiring back to the vehicle battery. The harness is 15 feet long.

### Pump Stop Harness (for electric or gas engine driven pump)

QuickDraw pump stop harness

QuickDraw has the ability to turn off the transfer pump. This harness provides a connection to a relay in the QuickDraw harness. The relay is normally closed, it then opens for 10 seconds when the pump is commanded to stop. Connect the harness to any wire on the engine that requires power for the pump to run. Comes with 4 mm bullet terminals which fit some pumps on the market.

### Pump Start Harness (for electric driven pumps only)

QuickDraw electric motor drive pump start harness 208-05-2431Y1

QuickDraw can start an electric motor driven transfer pump. This harness provides a connection to a relay in the QuickDraw harness. The relay is normally open, it then closes for 1 second when the pump is commanded to start. Recommended for use along with the pump stop harness above.



208-05-2414Y1

206-02-xxxxx

# QuickDraw Common Troubleshooting Issues

### 1. Low Voltage ("Comm Loss" / "CAN BUS Valve Failure Alarm")

Most Common Support Call

Symptom is "Comm Loss' message appearing, followed by "CAN BUS Valve Failure Alarm"

• Charge the battery. Check harnesses and connections if battery is charging from vehicle.

#### 2. Low Chemical Flow Rate

Determine if it is one product or all products.

If only one product, investigate the line, tote valve, and product in tote.

If all products are slow, most likely low/no suction from venturi.

- Make sure ALL valves on educator are closed.
- Check for outlet restriction limiting drop across venturi.

#### 3. Carrier Flowmeter Calibration

Batch volume does not match tank volume.

- Adjust "Carrier Flow Pulses Per Gallon" on Edit Carrier screen (see page 28)
- Calculate % error. Adjust Cal Value by that percentage. Increase Flow Cal if more is needed.

#### 4. E-Stop Switch Failure

• Jump wires together, replace switch

#### 5. CAN Valve Position Sensor Failure

Disable valve on system Settings screen, replace Actuator

#### 6. Air in Mass Meter Warning

If this happens while priming hose, no concern. If message persists on multiple batches, investigate plumbing connections from control valve to tote.

#### 7. Relays (3)- Harness Power, Pump Stop, Pump Start

Power—Should be able to hear this one click about 10 seconds after controller power-up.

Valves, 3" Meter, won't power up.

Pump Kill

Pump will not start, or does not shut off Automatically

• Replace Relay—located on QD main harness under battery tray (available at parts stores)

#### 8. Fuses (2)- 10A and 50A

- Check for blown fuses on QD main harness (top left in cabinet). Replace as needed.
- 9. Valve will not operate.
  - Check on Settings screen to be sure valve is ENABLED.



#### 10. Valve communication failure (COMM FAIL)

- Be sure valve is connected to the wiring harness and that the connectors look good.
- Go to the Manual Controls from the Run Screen. Use the controls here to try to control the valve.
- If valve does not operate, try unplugging another valve and plug the valve that is not working into that connector. If the valve works, then the valve is OK, but something is wrong with the harness. If the valve is still not functional, most likely the valve has an issue and needs to be replaced.

#### 11. Replacing a valve

- First, make sure all of the valves are enabled on the System Settings screen. Plug in the new valve. Once the new valve is detected the QuickDraw controller screen should change to a valve commission screen. If the valve number shown on this screen matches the valve that is missing, then hit continue to address the new valve. If it is not then enter the correct valve number and press continue. This will configure the valve to the correct valve number.
- After configuring a new valve go to the Manual Controls screen from the Run screen and make sure all valves are operating and that they are operating in the correct position. Make sure that valve 1 is 1 and 2 is 2 and so forth.
- **12.** Mass Meter Power Conditioner / Safety Barrier

Optional Modem goes in this box, also.



Front Red light should be ON. Top (gray) terminal block: Power from QD Controller: Red to Black 24 volts

Bottom (blue) terminal block: Power to the Mass Meter: Red to Black 14 to 15 volts







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# Winterization Procedure

### **QuickDraw 3000 Winterization Procedure**

The following is the Winterization Procedure for QuickDraw 3000. Use RV AntiFreeze. 5-10 gallons should be sufficient to winterize the system. This winterization process is best used during early spring and late fall periods when still actively using the system to tender. Over-winter it is recommended to keep your QuickDraw inside a temperature controlled building. If this is not possible, utilize winterization procedure and then remove Control Console (User Interface) and keep inside.

- 1. To pump antifreeze you can use your transfer pump or an electric pump plumbed to the winterization port (#1) on the inlet fitting of the QuickDraw. If using an electric pump, you'll need to stop flow from going to your transfer pump. This can be done by installing a valve that can be closed or by disconnecting the inlet hose from the transfer pump to the QuickDraw and putting a 3" Cap on the Inlet (#2)
- 2. Use "Manual Controls" on controller to open "Rinse Valve"
- 3. Pump Antifreeze into the QuickDraw Pump Inlet until product is discharged from Quick Draw Outlet.
- 4. Use "Manual Controls" on controller to close "Rinse Valve"
- Use "Manual Control" to open each of "Product Valves" (4, 6, or 9 valves depending on your system). Antifreeze should discharge from each valve.
- 6. Open the "Product Hose Rinse" and "Eductor Supply" valves. Antifreeze should discharge, if not, pump antifreeze until it does. Close valves.



- 7. Use manual controls to open "2" Venturi Valve" and "3" By-Pass Valve". Antifreeze should discharge from QuickDraw outlet when each of these valves open. If Antifreeze does not discharge when the valves open, pump additional antifreeze until it visibly discharges from QuickDraw outlet.
- 8. Open and drain 2 valves located at bottom of mass meter (right of controller).
- 9. **NOTE** Using only compressed air will not get all water out of the QuickDraw plumbing. To ensure no damage occurs from freezing, it is necessary to use antifreeze.



# Winterization (or overnight in the cold)

It is important to protect the components of the QuickDraw from freeze damage when the QuickDraw will be in an environment subject to freezing temperatures.

The QuickDraw 3000 is plumbed with a drain system that will allow the critical components to be drained if the unit will be in freezing temperatures. The drain system is a 1/4' tube with two 1/4-turn manual valves that can be opened. To provide better drainage, the electric rinse valve must be opened along with the manual product hose rinse valve, eductor supply valve, and rinse valve.

If the QuickDraw is not level, be sure that all critical components are protected from freeze damage.

For complete and/or long-term protection, run RV Anti-freeze or Sprayer Anti-freeze through the system.

- 1. Be sure it is safe to dispense the liquid from the 1/4" drain tube.
- 2. Open the two 1/4-turn drain valves (beside or behind the QD Controller).
- On the outside of the QD cabinet, open the Product Hose Rinse Valve, Eductor Supply valve, and Rinse Valve.
- Go to Run Screen > Manual Controls > Rinse Valve > ON
- 5. Be sure any other hoses, fittings, components, etc are protected from freeze damage.
- 6. Before using, close all the valves that were opened and be sure all hoses are secured.



1/4" drain tube

Be sure the outlet of the drain tube is in a place where it is safe to discharge the liquid that will be drained.

Follow the 1/4" tube back into the cabinet to find the two 1/4turn valves that will be opened to drain the system.

Be sure the valves are closed before the system is used again.

Drain valves: Inside cabinet, bottom right >





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# Software Update

Go to the SureFire Support website (<u>support.surefireag.com/products/218</u>)

- Go to Home/Categories/Spray Tender Products/QuickDraw 3000 Max/QuickDraw 3000 Max (10/2019-Present)
- On the right-hand side of the screen there are links to download different documents. One of the sections is titled "Software Update", under which will be "QuickDraw 3000 Display Controller Firmware V....." and "QuickDraw 3000 Display Software Update V .....". Click on both links to download the software to your computer.

### Software Update

QuickDraw 3000 Controller Firmware V 2.2.7

QuickDraw 3000 Software Update Instructions

QuickDraw 3000 Display Software Update V1.8



Open the File Explorer on your computer and go to Downloads. Copy the 2 files that you downloaded in the previous step and paste them in your USB drive.

At this point the files on the USB stick should look similar to:

USE	3 Drive (D:) >			
^	Name		Date modified	Туре
i.	QD_Display_Soft	ware_1_8.zip	12/18/2019 9:24 AM	Compressed (zipped) Fo.
	SprayTender_2_2	6_APP.s19	12/17/2019 4:16 PM	S19 File

On the *QuickDraw controller* go to MENU->MAINTENANCE and look at the Display Rev:

If the Display Rev is less than 1.8, the QD\_Display\_Software\_x\_x.zip File on the USB will need to be renamed. Change the name to QD\_Display\_Software.zip





SCAN ME

Eject the USB from your computer and insert it into the QD3000 controller. Then go to the MENU screen on the QD3000 controller. This will bring up the following screen:



Click on the INSTALL button to update the display software. Select the file with the Display software. The install will take several seconds during which time the display will turn off and then back on. Once the display software has been updated, the QD3000 controller will return to the RUN screen. Go back to the MENU screen and wait for the Software Update screen to be displayed. Click on the UPDATE button. The following screen will then be displayed:



If the box that contains 192.168.1.135 above contains 0, enter 192.168.1.135. Otherwise/then click "Select File to Download to Processor". This will bring up the following screen:



# Software Update (continued)

	Select Desired .s19 File		*
O Recent	media usb		
Home	Name	the state in the	Modified
Desktop	SprayTender_2_2_5_APP.s19	1.4 MB	07:56 08:19
Documents			
Downloads			5
da Music			
D Pictures			Y
He Videos			
Wastebasket			
🖹 16 GB V 🔺			
+ Other Locations			
		SI	.9/s19 👻
	d Open	8	Cancel

The file ending in ".s19" should be highlighted in blue, as shown above. If it is not, click on it. Then hit Open in the bottom right-hand corner of the screen.

	Server and the server	
Program	nming NB FLASH	

After several seconds the following box will appear, indicating that the software is downloading:

Once the software has been successfully downloaded, the box shown above will display : "All Done – Rebooting".

You can then hit OK and exit out of all the screens until you get to the MENU screen.

Finally, remove the USB stick from the QD3000 controller.



### **Glossary of Terms**

**Alarm**—An indication that something is wrong that will prevent the batch from running. The problem indicated by the Alarm must be fixed before the batch will run.

**Batch**—A combination of carrier (water) plus chemicals that will be measured and put in the sprayer at a specific moment in time for a specific use.

**Calculation Mode**—The method that the QuickDraw controller will use to calculate the amount of carrier and the amount of each product (chemical) that is needed for a batch. The 4 modes are Gallons and Application Rate, Acres and Application Rate, Volume, and Acres and Carrier Rate.

**Carrier**—Typically water. Could be a liquid fertilizer product that is used as the carrier liquid in a spray batch. QD3000 can be set up for up to 4 carriers (Carrier Blending).

**E-stop**—Emergency stop. Push the red button on the front of the QuickDraw cabinet to close the valves and stop the loading process. If wired to do so, this will also kill the pump. Twist to reset.

**Field and Weather**—A place to enter optional information for the batch history record. This includes Grower, Farm, Field, Operator, Crop, Machine, Pest, Temperature, Wind Speed/Direction, and Boom Height.

**Final Rinse—**A flushing of the product valve stack header after all chemicals have been dispensed. The Default and Minimum is 10 seconds. It can be set for a longer time if desired.

**Hidden Screen**—A screen that can be accessed by pressing to the left of the Battery Voltage on the Settings Screen.

**History**—The record of each batch that is made. Contains Batch ID number, Farm, Field, Recipe, Date, Time, Wind Speed and Direction, Temperature, Products used, rate per acre and total amount of each product, rate per acre and total amount of carrier, name and EPA ID of each chemical product, Total volume of batch, application rate intended for batch, and number of acres batch was mixed for. The history will be transferred from the controller to the iPad, and then can emailed as an HTML or as a csv file.

**Job**—All the information needed to create a batch. The Job has the information of Farm, Field, Recipe, carrier and product (chemical) names and rates, mixing order, pre-rinse time, volume of product to use, how much carrier to preload to the sprayer, calculation mode used, total acres, total volume, application rate.

**Job Screen**—The screen that shows all the information for the current Job (Batch). The size of the batch, the App Rate, the PreLoad Volume, and the Rate for each product can be set or changed on this screen.

Manual Controls—A screen where the operator is able to manually open/close any of the valves.

**Manual Products**—These products include small-package liquids, dry flowables, and powders. Each recipe can include up to 5 manual products. They are part of the recipe and are manually added to the batch. Also, low-volume liquids will be added manually (Venturi Suction system—0.5 gal or less. Pump Suction system—1.0 gal or less.)

Mass Meter—The Micro Motion mass flowmeter used to measure the product dispensed.

**Mix**—Same as recipe.



### **Glossary of Terms**

**Pre-Load**—An amount of carrier that will be pumped into the sprayer before any chemicals are added.

**Prime Disabled / Prime Enabled**—In normal operation, if the QD does not read flow on a product for 10 seconds, the QD will shut down and an Alarm will show: Product Flow Failure. When a new tote is connected, it may take longer than 10 seconds for the product to fill the hose and reach the meter. To prevent the Product Flow Failure timeout, PRIME ENABLED extends the time to read flow to 30 seconds for the first batch only. To activate this, on the RUN SCREEN press the tote, then press PRIME DISABLED to change it to PRIME ENABLED.

**Prod Rinse**—A flushing of the product valve stack header with carrier prior to the addition of a chemical. Designed to prevent any unwanted mixing of chemicals prior to reaching the sprayer. Typically, this is set as a 3-5 second rinse. The Default and Minimum is 3 seconds. It can be set longer if desired.

**Product**—A chemical (could be a herbicide, insecticide, pesticide, etc.) that will be mixed into a spray batch. A product can either be in a tote attached to a QuickDraw valve to be automatically dispensed into the mix or can be a manually added product (can be liquid or dry).

**Product Hose Rinse**—This feature will allow the operator to rinse a product hose while a batch is running. The operator can enter the hose size and length so that the amount of chemical in the hose can be accounted for in the batch. The water used in the rinse will also be measured as part of the batch.

**Pump Suction**—The transfer pump is located on the Quick Draw outlet. Suction from the pump is utilized to draw chemical products through the mass meter and into the batch. (See Venturi Suction)

**Recipe**—A set of instructions that tells which carrier and which products (chemicals) to use, the rate per acre to use, the order in which they should be added, and the pre-rinse time for each product.

**Run Screen**—The screen on the controller or iPad app that will be used to START a batch and where the progress of the batch will be displayed.

**SSID**—The WI-FI network name to which the iPad will connect to interact with the QuickDraw controller.

**Terminate Batch**—An option that will be offered by the controller when the batch is paused either by the operator or by an Alarm. The batch will be stopped where it is. The historical record will show what has been entered into the batch and that the batch was Terminated.

**Tote**—Tote, shuttle, or tank that holds a chemical that is connected to one of the QuickDraw valves and that will be metered automatically into a batch.

**Venturi Suction--** The transfer pump is located on the QuickDraw inlet. It pushes water across a venturi to create suction which draws chemical products through the mass meter and into the batch. This is the most typical QuickDraw 3000 setup. (See Pump Suction)

Warning—An indication of a potential issue that may require operator attention.

