

## 396-2940Y1 Pro 700 AccuControl Setup for Liquid PWM Control-QuickStart Guide

Your system may vary from the screens shown here. See the AFS AccuControl Rate Controller Software Operating Guide for additional information about configuring your system. The setup may not always happen in the order shown here.

(Check with your Case (NH) dealer to verify that you have the latest software for your Pro 700 display, AccuControl, and Field-IQ module.) 1. Create an Operator (Toolbox > Oper) 2. Check GPS Status (Toolbox > GPS) 3. Create Implement (Toolbox > Impl) 4. Set up Product (Toolbox > Product) 5. Set up Container (Optional) (Toolbox > Container) 6. Basic Setup (Toolbox > AccuCtrl) A. Select AccuCtrl Operation (Liquid) B. Select AccuCtrl Installed (Yes) C. Select Implement Type (Liquid Toolbar) AccuControl Configuration **Drive Type** Vehicle Type Hydraulic Drive MFWD Imp Config) **Drive Sections** Pump Type A. Press 'Setup' -Centrifugal 1 Rows 12 Row Width 30.0 in **Bar Distance** knife) (D) 216.0 in np Offset in 0.

AccuCtrl Installed AccuCtrl Operation Yes Liquid Implement Default Speed Liquid Toolbar 5.0 mph Implement Type Imp Config Liquid Toolbar Setup **Section Control** Section Control Yes Setup **Liquid Drive Liquid Drive** Yes Setup Master Sw Box **Master Sw Box** No Print AccuCtrl Activate

AccuControl Configuration

- 7. Implement Configuration (Toolbox > AccuCtrl >

  - B. Select Drive Type (will be Hydraulic Drive)
  - C. Select Vehicle Type
  - D. Set Number of Drive Sections (A) Always = 1
  - E. Pump Type will be set at Centrifugal
  - F. Set Total Number of Rows (B)
  - G. Enter Row Width (C)
  - H. Enter Bar Distance in Inches (axle to
  - I. Measure Implement Right/Left Offset
  - J. Scroll down to Enter Rows per Drive Section (same as Total Number of Rows)
  - K. Press 'Done'
- 8. Section Control Setup (If equipped with Section Shutoff Valves) Toolbox > AccuControl > Section Control A. Select Section Control (Yes)
  - B. Press 'Setup'
  - C. Assign Module Serial Numbers
  - D. Assign Rows per Output (number of rows per Section)
  - E. Select Control Polarity (Active On)
  - F. Select 'Done'
- 9. Overlap/ Boundary Control (Toolbox > Overlap)
  - A. Turn Overlap Control and Boundary Control ON.
    - B. Adjust values as desired.

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	53	155	12	570								
			М	odu	le 1	Rov	ws F	er C	Dutp	out		
1	1	2	3	4	5	6	7	8	9	10	11	12
	6	6	0	0	0	0	0	0	0	0	0	0
Contr	ol F	ola	ity					<b></b>				
Acti	ve	On			V				Don	e		



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# AccuControl Setup for Liquid

# 10. Liquid Drive Setup *Toolbox > AccuControl > Liquid Drive*

- A. Select Liquid Drive (Yes)
- B. Press 'Setup'
- C. Assign Liquid Drive Serial Numbers
- D. Select Drive Type (**PWM**)
- E. Select Master Valve Type (NO)
- F. Select Pump Disarm (No)
- G. Select Sec Off Behavior (Turn Off)

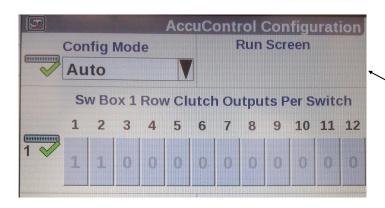
H. Enter Drive Meter Cal Number (**3000** pulses/gal for electric systems; **2000** pulses/gal for hydraulic systems; with blue label or orange label SureFire flowmeters)

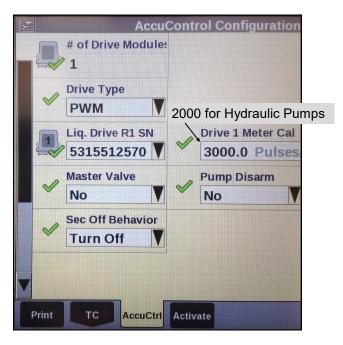
I. Press 'Done'

Optional Master Switch Box and Foot Switch



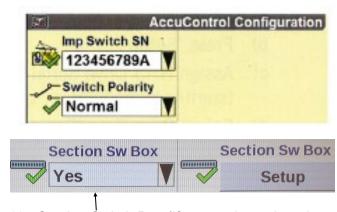
- 12. Implement Switch (if installed)
  - A. Select Imp Switch (Yes)
  - B. Press 'Setup'
  - C. Select Imp Switch Serial Number
  - D. Select Switch Polarity (Determine this by raising and lowering the implement and watch the Implement Status Arrow in Status/ Warning Area for proper operation.)
  - E. Press 'Done'





11. Master Switch Box (If equipped with External Switch Box)

- A. Select Master Sw Box (Yes or No)
- B. Press 'Setup'
- C. Verify Serial Number
- D. Select Foot Swiitch (if installed)
- E. Press 'Done'



13. Section Switch Box (If system is equipped with External Section Switch Box or if you desire *Manual Valve Section Control through Run Screens*).

- A. Select Section Switch Box (Yes)
- B. Press 'Setup'
- C. Select Config Mode (Auto)
  - D. Verify Sw Box Serial Number (if equipped)

If no external switchbox is installed, User Defined Windows can be assigned to a Run Screen (Toolbox>Layout).



## **Create A Layout**

#### Go to Toolbox>Layout

Select Current Layout and then select New. Name the Layout. Under Run Screen select a screen. In the white boxes consider adding the following items to a **Run Screen**:

- AccuControl Speed
- Master Control
- Liquid Op Mode
- Liquid Control
- Liq App Rate Scan
  Container
- Liq Flow Rt Scan
- Section Control
- Overlap Ctrl
  Overlap Control
- Clutch Control 2 x 2 (May want this if the system has electric section valves. Must set up Section Switch Box, described on previous page)

The Run Screen Layout is largely a matter of operator preference. Some of these items may be added to the Left Hand Area if space is available there, or more than one Run Screen can be set up.

# Valve Calibration

# Work Condition > Valve Cal > Advanced Valve Calibration

The electric pump systems typically run well with the following default settings. There is more variation in hydraulic pump systems. The Valve Calibration procedure may work for a hydraulic pump system. It may also give some settings that don't work well at times. Try the following default values as a starting point and make adjustments as needed for your system.

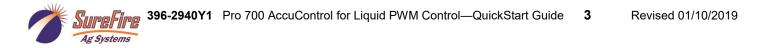
See the pictures on the following pages for other values.

	Integral Gain	Breakout	DeadZone	Integrator Upper Limit	Integrator Lower Limit	Comparator Limit	Advanced PWM
Electric	0.5 (0.4 to 0.6)	3	2	100	-100	100	Low limit 10
Hydraulic	0.2 (0.18 to 0.25)	10	2-3	100	-100	100	Low limit 30

## **Additional Tips for Getting Started**

1. Set **the Flow Error Timeout at 30—45 seconds** until you get the system adjusted and operating correctly. The default is 5 seconds. This may result in the application being shut down before you have a chance to see how it is operating. After the system is operating correctly, this can be set lower to give you a quicker warning if something is wrong. (Work Condition > Valve Cal > Advanced Calibration > Scroll down to 2nd page and Flow Error Timeout)

2. Set the Fault Speed to Slow or Off until you get the system adjusted and operating correctly. The default is Normal. (*Work Condition > Operate > Fault Speed*) After the system is operating correctly, this can be set back to Normal. You can run this at Slow if the system gives too many Fault Warnings at Normal.



	Run Layout			
Current Layout				
SUREFIRE LIQUID				
Run Screen	Number of Windows			
Run2				
AccuCtrl Speed	Container 1			
Liq App Rt Scan	Liq Flow Rt Scan			
Master Control	Liquid Op Mode			
Overlap Ctrl	Liq Ctrl All Sect			
Clutch Control 2x2	Clutch Control 2x2			
Clutch Control 2x2	Clutch Control 2x2			
Oper Layout Impl	Vehicle VT			

# Pro 700 & AccuControl Operation for Liquid Application

#### To start applying product:

#### Go to Toolbox>AccuCtrl>Default Speed

Enter a default speed. The applicator will default to this speed if all ground speed sources are lost.

The **Master Apply** button may need to be cycled twice to start the application.

- 1. Preparation
  - A. Insert a data card in the display.

B. Create or Select a Grower/Farm/Field/Task & Crop Type (Performance>Profile)

- 2. Product Setup: Toolbox>Product
  - A. Name the product (28-0-0)
  - B. Select the form for the product (Liquid)
  - C. Select Usage (Fertilizer)
  - D. Enter Default Application Rate
  - E. Enter Minimum and Maximum Application Rate.

### 3. Product Layer Assignment: Work Condition>Layer to assign a

product to a control section of the applicator

- A. Select or Create a Work Condition.
- B. Select Layer 1 Control Type (AccuControl

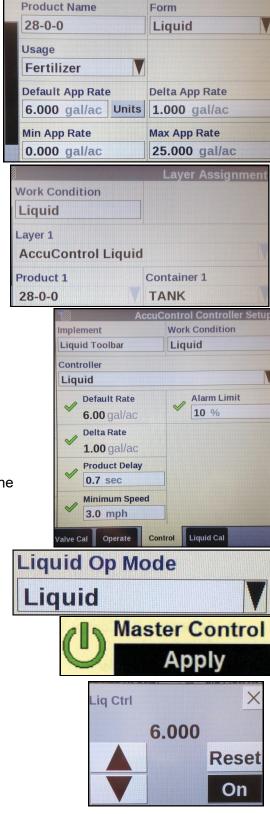
#### Liquid)

- C. Select Product for Layer 1 Control
- D. Select Container if using the Container
- E. Assign additional layers if needed.
- 4. Controller Setup—Anhydrous: Work Condition>Control
  - A. Verify Implement
  - B. Verify Work Condition
  - C. Select Controller-Liquid
  - D. Product Delay-Default is 1.0 sec.
  - E. Enter the Minimum Speed (if the speed drops below this, the applicator will keep applying at this speed)
  - F. Enter a value for Off-target Alarm Limit (probably 15-20%)
- 5. Enable Application: Run Screens
  - A. Liquid Op Mode—Select Liquid
  - B. Read the safety message and press Accept.
- C. Master Control-Press Apply on display or switch on Master

Switch on switchbox (if equipped)

- 6. Liquid Rate Control
  - A. Liquid Control defaulted to ON
  - B. Increase or decrease rate if needed
  - C. Automatic rate control (prescription) is assigned in

#### Performance>Rx Setup.





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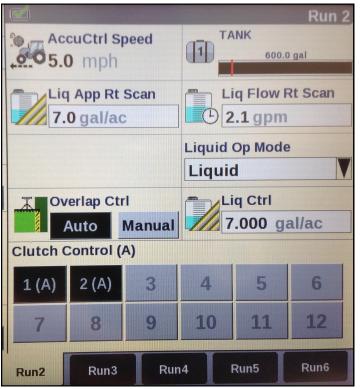
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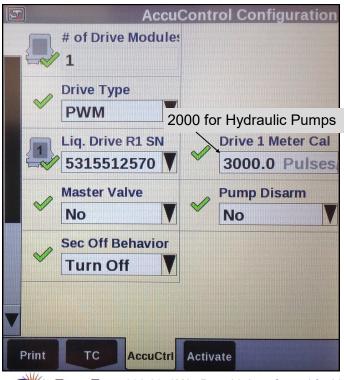


### Possible Run Screen Layout for system with 2 electric section valves



To use default AccuCtrl speed, turn Radar off. Toolbox > Vehicle > Radar Installed > NO

#### Screen showing AccuControl Liquid Drive Setup Toolbox > AccuCtrl > Lquid Drive Setup



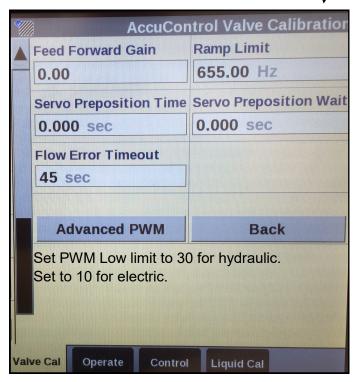
Systems

### Start with these Valve Cal settings Work Condition > Valve Cal > Advanced Calibration

Proportional Gain	Integral Gain
0.0000 0.2	2-Hydraulic; 0.5 Elect
Differential Gain	Breakout
0.0000	10 Hydraulic; 3 Electri
DeadZone	Integrator Upper Limit
2 %	100.00 Hz
Integrator Lower Limit	Comparator Limit
-100.00 Hz	100.00 Hz
Flow Filter Time Const	a Process Gain
10 %	0.1000
Lead Filter Constant	Lag Filter Constant
0.01 Hz	0.01 Hz

Screen showing Flow Error Timeout set to 45 sec

Work Condition > Valve Cal > Advanced Calibration > Scroll down to 2nd page and Flow Error Timeout)



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### Container Setup (Sample) Toolbox > Contnr

		Container Setup		
Container		Туре		
SFA		Volume		
Capacity		Level		
600.0 gal	Units	600.0 gal		
Warning Type		Warning Level		
Value	V	60.0 gal		
Time Tracking				
Disabled				
		Container Override		
		Info Reset		
PF Marks	Manua	Product Contnr		

## Implement Setup (Sample) Toolbox > Impl

	Implement setu	See
Implement		dis info
Liquid Toolbar		sys
Implement Width	Swath Width	lf th
360.0 in	360.0 in	
Implement Offset	Max Steer Angle	Ensur Clear Press
0.0 in	55 °	Press
		Driv
		Valv
		I Adv
Oper Layout I	mpl Vehicle VT	Valve

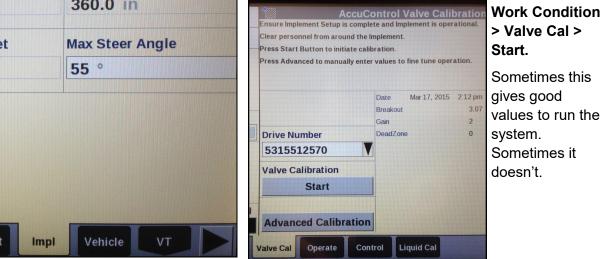
### Fault Speed, Beeps, etc... Work Condition > Operate

<u>*///</u>	Liquid Operation Setup			
Implement	Work Condition			
Liquid Toolbar	Liquid			
Auto Sec Enable	Prime Speed			
Yes	3.0 mph			
Fault Speed	Stop Beeps			
Slow	1 beeps			
alve Cal Operate Cor	trol Liquid Cal			

Your system setup may vary from the screenshots shown here. There may be other setup items that need to be completed for your system. Your system may not require all the setups shown here.

See the manuals from Case IH for the Pro 700 display and for AFS AccuControl for more information about setup and operation of your system.

If the suggested Valve Cal numbers don't work, try running the Valve Calibration procedure at:





#### Setup and Troubleshooting the Pro 700 AccuControl Liquid PWM System

#### (aka IntelliView IV IntelliRate)

The Default speed setting may not work when the Pro 700 is plugged into a tractor that has Radar, Wheel, or GPS speed capability. Try this: To use default AccuCtrl speed, turn Radar off. Toolbox > Vehicle > Radar Installed > NO. If the system will recognize the Default Speed, you can run the system from the Run Screen. If not, set the Default Speed to 0, and run it from the Liquid Cal mode as described below.

## To test the Pro 700 AccuControl on initial startup and in a troubleshooting situation, use the *Liquid Cal* mode. (Work Condition > Liquid Cal)

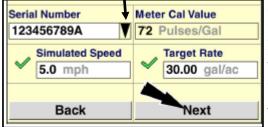
- 1. Set up the **Toolbox > AccuControl** configuration page so all AccuControl items are set.
- 2. Set up the Work Condition > Valve Cal > Advanced Calibration screen to match the settings shown in the earlier pages of this document. The Valve Calibration procedure may or may not give results that will work. It may be fairly good except for an Upper Integrator Limit that is too low, or it may have totally unworkable numbers in Dead Zone and other fields.
- 3. Set the **Flow Error Timeout** (on page 2 of the Valve Calibration setup) to 45 sec. This will let the system run for a while before it shuts down if it is not detecting flow.
- 4. Go to Work Condition > Liquid Cal
- 5. If the **Prime** button does not show up here:

Home > Toolbox > AccuControl > Imp Config > Setup > Scroll down > Liquid Prime > Enabled. (Pressing the Prime button will run the pump for 10 seconds. To keep the pump running, press and hold the Prime button.)

6. To run the system from here with a simulated speed and target rate:

```
Liquid Op Mode > On Master Control > Apply > Next
```

7. Enter a **Simulated Speed** and **Target Rate** (these can be changed while running in this mode to test other speeds or rates). Press **Next**.



8. Press Start to start the pump. System should run at Simulated Speed and Target Rate. Measured Output should count up as product is pumped. To see actual flow in gpm, you need to set up a Layout for the Left Area with Liq Flw Rt Scn. This is very useful when diagnosing pump or system issues. It needs to be in the Left Area so you can see it while running in this

mode. (Remember, when testing with water, the pressure will be much less than it will be with a fertilizer product. If the pressure is too low, all the rows may not flow because there may not be enough pressure to open all the check valves. Increase the rate until all rows are flowing.)

- 9. If the pump does not run here, perform the other troubleshooting tests for hydraulic or electric pumps. You can start the system here and use a voltmeter to verify that there is PWM voltage at the EPD or hydraulic valve. (*If it is not reading flow, it will quickly ramp up to maximum pump speed and shut off, giving a "Motor Stalled" error message.* To make this happen more slowly, set the Integral Gain to 0.1 to allow time for diagnostic observation. "Motor Stalled" typically means it has taken the PWM Duty Cycle to maximum and is still not getting enough (or any) flow.)
- 10. If the pump runs and liquid is flowing but no flow is showing in the Liq Flw Rt Scn box, check for 12 v at the flowmeter connection (pins B & C) and do a tap test (pins A & C) to see if flow will register on the display *(see note in #9 about setting Integral Gain)*.
- 11. If the pump runs, but is surging, lower the Integral Gain. If it is pumping, but getting to rate very slowly, raise this.
- 12. If the system has section valves, they should open when this test is started. If they don't open, check the AccuControl Configuration setup (Toolbox > AccuControl > Section Control > Setup {should have green checkmarks, Control Polarity is Active On}). Check Section Sw Box Setup > Config Mode > Auto (should say Run Screen in upper right corner). Set up a Run Screen layout with Clutch Control 2X2 to have section switches on the display. Be sure Boundary Control and Overlap Control are ON (Toolbox > Overlap). If they still don't open, check for constant voltage (pins A&B) and signal voltage (pins B&C) at valve. (See the full manual for all harness drawings.)



