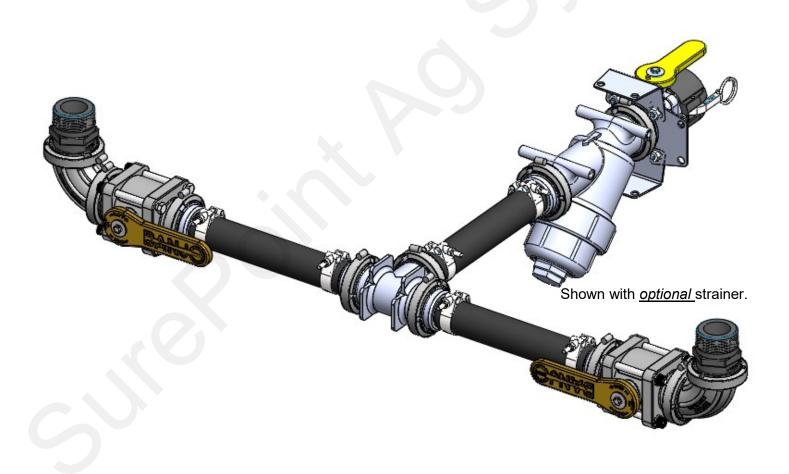


## 396-2885Y1 Plumbing Fill Kit

Installation Instructions

Kit Number: 520-00-1020

Kit Description: 2" Flange Fill Kit for 2 tanks with 1-1/2" hose



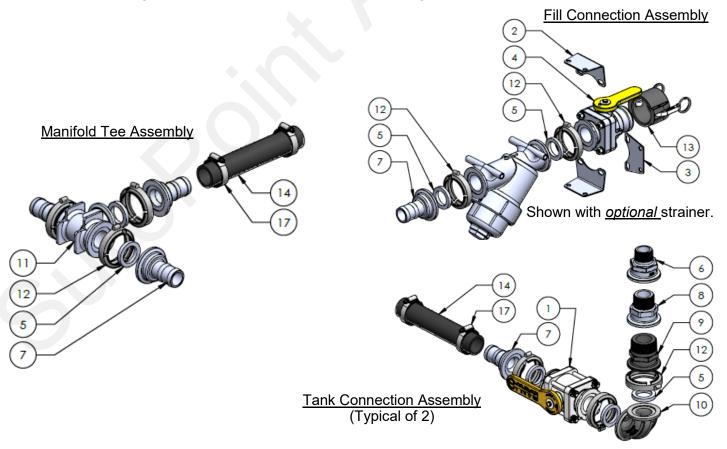
Revised: 6/7/2023



## Parts List and Exploded View

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102-200MVCF	2" Manifold Standard Port Poly Valve	2
2	102-200VBR-90	2" Mounting Bracket - 90 Degree	2
3	102-200VBR	2" Mounting Bracket - Straight	1
4	102-200VSFCF	200 Series Manifold x 2" Male Quick Coupler Std Port Valve	1
5	105-150G	1 1/2" EPDM Gasket	11
6	105-200125MPT	2" Manifold x 1-1/4" MPT	2
7	105-200150BRB	2" Manifold X 1-1/2" HB	6
8	105-200150MPT	2" Manifold x 1-1/2" MPT	2
9	105-200MPT	2" Manifold x 2" MPT	2
10	105-200SWP90	2" Manifold Sweep - 90 Degree	2
11	105-200TEE	2" Flanged Tee Fitting	1
12	105-FC200	2" Manifold Clamp	11
13	106-200CAP	2" Cap	1
14	280-150-ENF	1-1/2" Enforcer Fertilizer Solution Hose	30'
15	333-0516	5/16" Fender Washer - 1" O.D.	6
16	341-120104	Self Drilling Screw - Size 12 x 1-1/4"	9
17	350-PS238	Pressure Seal HD Clamp, Size 238 - 1.625" - 2.125" (1-1/4" - 1-1/2" ENF, WBS or AG200)	6
18	384-1095	Hardware Kit - 3/8" Hex Cap Bolts and 3/8" Flange Nuts (Qty: 4)	1

<sup>\*</sup>Fittings included for 1-1/4" or 1-1/2" tank opening.



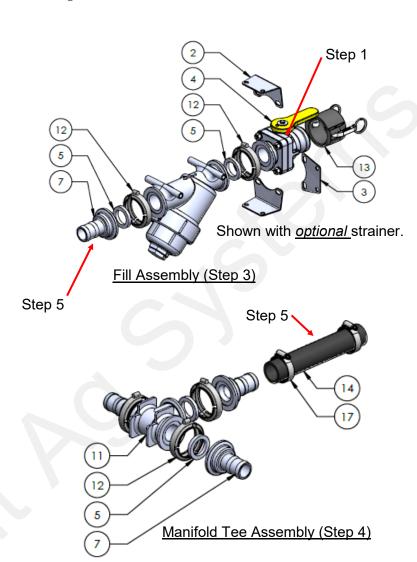
Revised: 6/7/2023

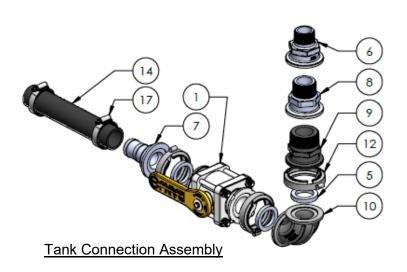


## Step by Step Instructions

- 1. Remove nuts on Poly Valve (Item 4) as required to fasten mounting brackets (Item 2 or Item 3) to valve and replace nuts, tighten. (Often, only one bracket is used to mount the fill valve. Straight and 90° bracket are shown to illustrate both options.)
- 2. Using hardware kits (Items 15, 16 and 18) fasten poly valve mounting brackets to implement.
- 3. Continue to assemble fill kit assembly as shown.
- 4. Assemble 2" Manifold Tee assembly as shown.
- 5. Route 1-1/2" hose from fill assembly hose barb (Item 7) to Manifold Tee hose barb (Item 7) and tighten with hose clamps (Item 17).

- 6. Thread 2", 1-1/2" or 1-1/4" Manifold x MPT fitting into tank opening.
- 7. Assemble tank valve manifold fittings as shown.
- 8. Route 1-1/2" hose from manifold tee assembly hose barb (Item 7) to tank opening hose barb (Item 7) and tighten using two hose clamps (Item 17).





Revised: 6/7/2023