

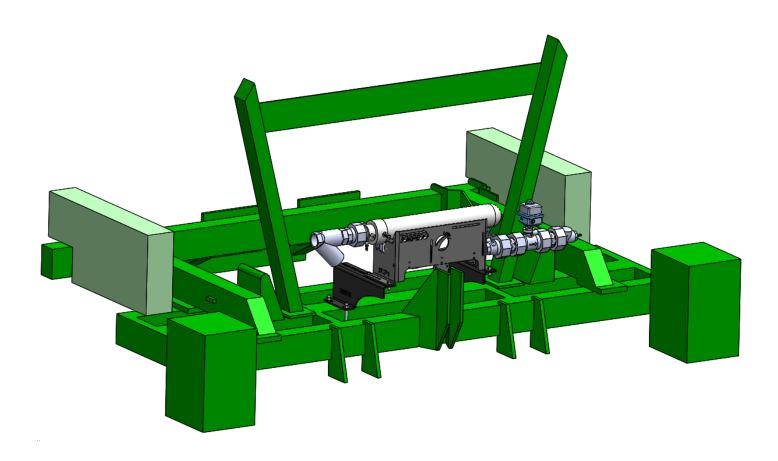
## 396-2824Y1

## Great Plains NutriPro Torpedo Mounting Brackets

**Applicator Manufacturer:** 



Kit Number: 516-04-150150

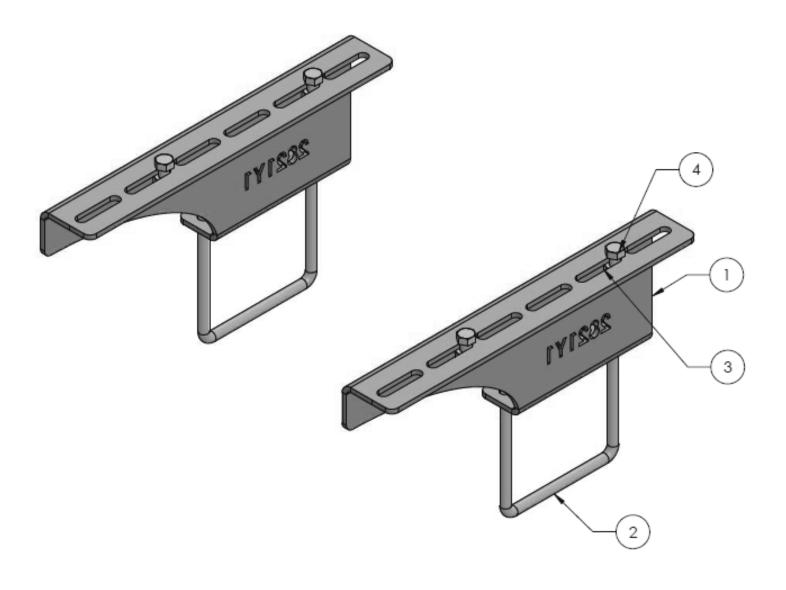


Revised: 5/4/2022



## Parts List and Exploded View

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	462-2821Y1	NutriPro Torpedo Mounting Bracket	2
2	380-1027	1/2" x 6" x 7.5" Square Bend U-Bolt	2
3	323-08	1/2" Flange Nut	4
4	300-080104-5	1/2" x 1-1/4" Hex Head Bolt	4



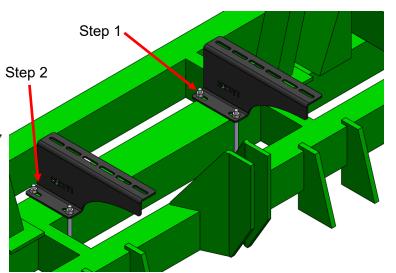
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## Step by Step Instructions

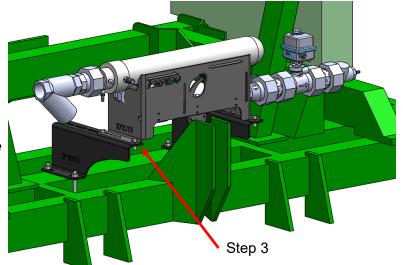
- 1. Using a 1/2" x 6" x 7-1/2" U-bolt, loosely attach 420-2821Y1 to 6x6 center implement frame
- 2. Repeat Step 1 for second 420-2821Y1 bracket.

NOTE: In some installations a 1/2" x 4" x 7-1/2" u-bolt may be substituted for the 1/2" x 6" x 7-1/2" u-bolt in order to attach to 4x6 implement frame.



- 3. Position SurePoint Ag Torpedo bracket (PN 2719Y1, Not Included in Kit 516-04-150150) on 2821Y1 brackets. Bolt loosely using 1/2" hex head bolts and 1/2" flange nuts.
- 4. Inspect bracket and Torpedo mounting for interference and tighten all bolts.

Note: In order to easily access Torpedo fittings, the preferred orientation is rotated 180° from the picture on the right.



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