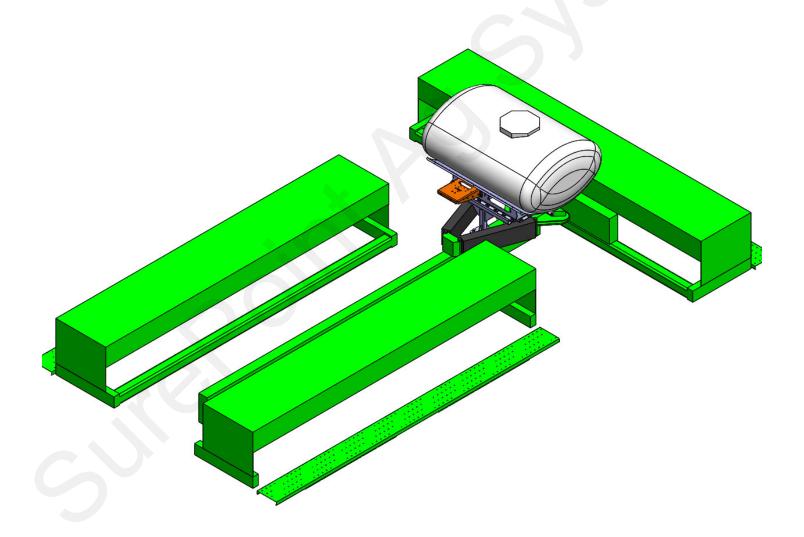


# **396-2641Y1** Tank Mounting Instructions 50' Drill 500 Gallon Elliptical Tank

Drill Manufacturer:



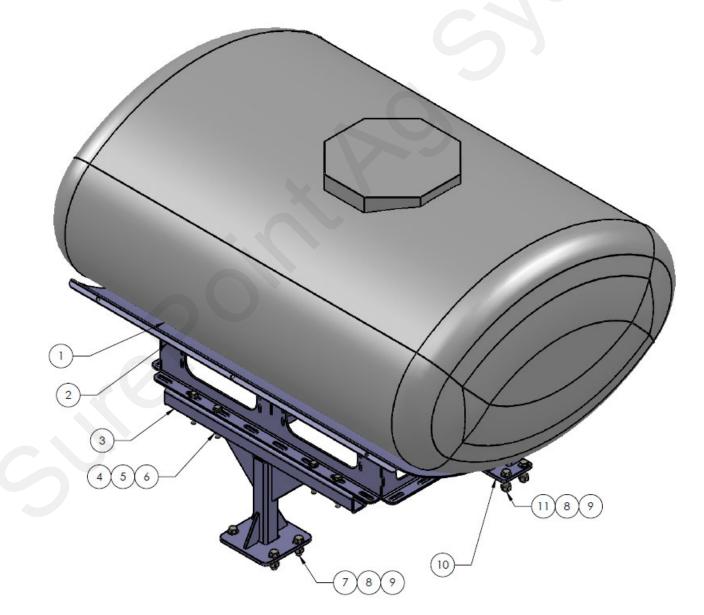
Kit Number: 551-04-400500





### Parts List and Exploded View

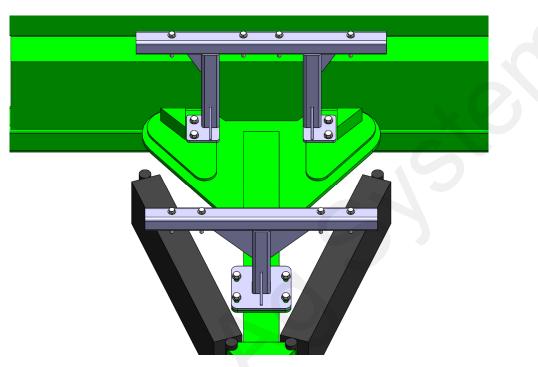
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	727-01-HE00500SWSS	Elliptical Tank - 500 Gallon	1
2	421-1329A2	500 Gallon Elliptical Cradle	1
3	450-2636Y1	GP 3S5000 Front Support WA	1
4	330-10	5/8" Flat Washer	8
5	300-100500-5	5/8" x 5" HCS G5	8
6	323-10	5/8" Flange Nut	8
7	300-120208-5	3/4" x 2-1/2" HCS G5	4
8	330-12	3/4" Flat Washer	8
9	323-12	3/4" Flange Nut	8
10	450-2637Y1	GP5000 Rear Rank Stand	1
11	300-120300-5	3/4" x 3" HCS G5	4
12	525-3000	3" Tank Strap Kit for 400 - 1000 gal tank	2



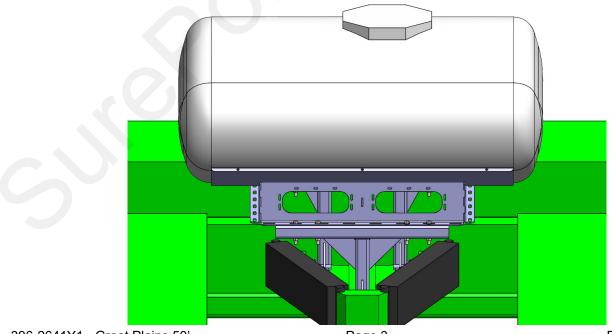


## Step by Step Instructions

- 1. Loosely bolt rear stand to drill using holes in frame and 3/4" bolts. Note that gussets face forward.
- 2. Loosely bolt front stand to drill using holes in welded plate using 3/4" bolts.



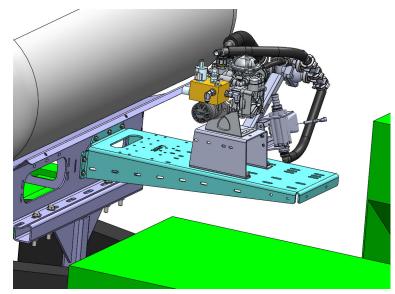
- 3. Set cradle on stands and bolt down using 5/8" bolts in locations shown above. Stands may be adjusted forward and backwards as necessary.
- 4. Once cradle is in place, tighten all bolts.
- 5. Set and strap tank in place on cradle.



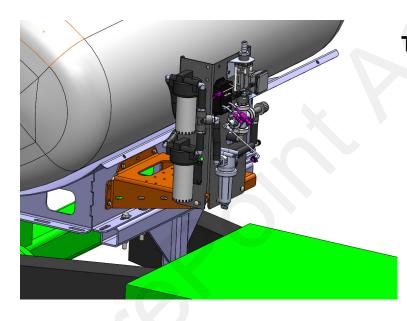
396-2641Y1 - Great Plains 50' 500 Gallon Tank Mounting Revised: 4/27/2022



#### **Optional/Related Items**



#### PumpRight Bracket Kit Kit Number: 515-203200 Instruction sheet: 396-2613Y1



Tower Bracket Kit Kit Number: 511-100850 Instruction sheet: 396-2648Y1

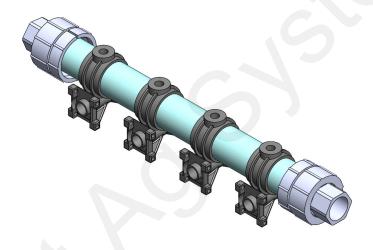
Tank Fill Kit: 555-101350 Tower Discharge Kit: 556-1001 PumpRight Discharge Kit: 520-00-103600

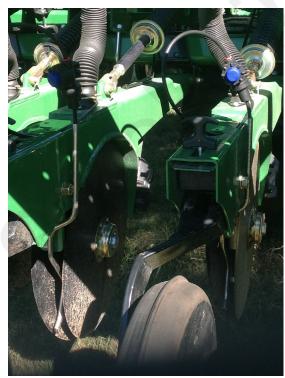
Instruction Sheet: 396-2645Y1



#### **Optional/Related Items**

Manifold Kits:Instruction sheet for this kit: 396-2618Y1553-04-50000:50' 7.5" spacing553-04-50500:50' 10" spacing





Stainless Steel Tubes: 270-54HD (shown at left) 270-54 270-GP10SERIESHD

Note: When tubes are installed on the HD openers, the seed flapper must be removed.

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